

# R-2637 Part A

## Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations  
Revision Date: 04/22/2021 Date of Issue: 05/29/2015

### SECTION 1: Identification

#### 1.1. Product Identifier

Product Form Mixture  
Product Name R-2637 Part A  
Synonyms Silicone Elastomer

#### 1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

Use of the Substance/Mixture For professional use only.

#### 1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology LLC  
1050 Cindy Lane  
Carpinteria, California 93013  
USA  
(805) 684-8780  
[ehs@nusil.com](mailto:ehs@nusil.com)  
[www.nusil.com](http://www.nusil.com)

#### 1.4. Emergency Telephone Number

Emergency Number 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

### SECTION 2: Hazards Identification

#### 2.1. Classification of the Substance or Mixture

##### GHS-US Classification

Skin Sens. 1 H317  
Aquatic Acute 1 H400  
Aquatic Chronic 3 H412

Full text of hazard classes and H-statements: see section 16

#### 2.2. Label Elements

##### GHS-US Labeling

Hazard Pictograms (GHS-US)



GHS07



GHS09

Signal Word (GHS-US)

Warning

Hazard Statements (GHS-US)

H317 - May cause an allergic skin reaction

H400 - Very toxic to aquatic life

H412 - Harmful to aquatic life with long lasting effects

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Precautionary Statements (GHS-US)

P261 - Avoid breathing vapors, mist, or spray.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves, protective clothing, and eye protection.  
P302+P352 - If on skin: Wash with plenty of water.  
P321 - Specific treatment (see section 4 on this SDS).  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P363 - Wash contaminated clothing before reuse.  
P391 - Collect spillage.  
P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

### 2.3. Other Hazards

Other Hazards Not Contributing to the Classification

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

### 2.4. Unknown Acute Toxicity (GHS-US)

No data available

## SECTION 3: Composition/Information On Ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixture

Name	Product Identifier	%	GHS-US Classification
Nickel*	(CAS-No.) 7440-02-0	50 - 75	Skin Sens. 1, H317 Carc. 2, H351 STOT RE 1, H372 Aquatic Acute 1, H400 Aquatic Chronic 3, H412 Comb. Dust
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	(CAS No) 68909-20-6	< 5	Not classified

Full text of H-phrases: see section 16

\*The Nickel component of this product is bound in a silicon matrix. The chronic hazards usually associated with Nickel are not applicable to this product.

## SECTION 4: First Aid Measures

### 4.1. Description of First-aid Measures

First-aid Measures General

Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid Measures After Inhalation

When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.

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First-aid Measures After Skin Contact	Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation develops or persists.
First-aid Measures After Eye Contact	Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
First-aid Measures After Ingestion	Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

### 4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries	Skin sensitization.
Symptoms/Injuries After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact	May cause an allergic skin reaction.
Symptoms/Injuries After Eye Contact	May cause slight irritation to eyes.
Symptoms/Injuries After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	None expected under normal conditions of use.

### 4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

## SECTION 5: Fire-Fighting Measures

### 5.1. Extinguishing Media

Suitable Extinguishing Media	: Water spray, dry chemical, foam, carbon dioxide.
Unsuitable Extinguishing Media	: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

### 5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard	Not considered flammable but may burn at high temperatures.
Explosion Hazard	Product is not explosive.
Reactivity	Hazardous reactions will not occur under normal conditions.

### 5.3. Advice for Firefighters

Precautionary Measures Fire	Exercise caution when fighting any chemical fire.
Firefighting Instructions	Use water spray or fog for cooling exposed containers.
Protection During Firefighting	Do not enter fire area without proper protective equipment, including respiratory protection.
Other Information	Do not allow run-off from fire fighting to enter drains or water courses.

## SECTION 6: Accidental Release Measures

### 6.1. Personal Precautions, Protective Equipment And Emergency Procedures

General Measures	Do not get in eyes, on skin, or on clothing. Do not breathe vapor, mist or spray.
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#### 6.1.1. For Non-Emergency Personnel

Protective Equipment	Use appropriate personal protective equipment (PPE).
Emergency Procedures	Evacuate unnecessary personnel.

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### 6.1.2. For emergency responders

Protective Equipment  
Emergency Procedures

Equip cleanup crew with proper protection.  
Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

### 6.2. Environmental Precautions

Prevent entry to sewers and public waters. Avoid release to the environment. Collect spillage.

### 6.3. Methods and Materials for Containment and Cleaning Up

For Containment

Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for Cleaning Up

Clean up spills immediately and dispose of waste safely.  
Transfer spilled material to a suitable container for disposal.  
Contact competent authorities after a spill.

### 6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

## SECTION 7: Handling And Storage

### 7.1. Precautions for Safe Handling

Additional Hazards When Processed

Contains substances that are combustible dusts. If dried and allowed to accumulate, may form combustible dust concentrations in air that could ignite and cause an explosion. Take appropriate precautions.

Precautions for Safe Handling

Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. Do not breathe vapors, mist, spray.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety procedures.

### 7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures  
Storage Conditions

Comply with applicable regulations.

Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials

Strong acids, strong bases, strong oxidizers. Organic solvents. Hydrogen. Ammonia. Fluorine. Sulfur compounds.

### 7.3. Specific End Use(s)

Use for RFI and EMI shielding in electronic and space applications. For professional use only.

## SECTION 8: Exposure Controls/Personal Protection

### 8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

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<b>Nickel (7440-02-0)</b>		
USA ACGIH	ACGIH TWA (mg/m <sup>3</sup> )	1.5 mg/m <sup>3</sup> (inhalable particulate matter)
USA ACGIH	ACGIH chemical category	Not Suspected as a Human Carcinogen
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	1 mg/m <sup>3</sup>
<b>Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)</b>		
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	6 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (ppm)	20 mppcf (80 mg/m <sup>3</sup> /%SiO <sub>2</sub> )

### 8.2. Exposure Controls

Appropriate Engineering Controls

Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment

Gloves. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection.



Materials For Protective Clothing

Chemically resistant materials and fabrics.

Hand Protection

Wear protective gloves.

Eye And Face Protection

Chemical safety goggles.

Skin And Body Protection

Wear suitable protective clothing.

Respiratory Protection

If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information

When using, do not eat, drink or smoke.

## SECTION 9: Physical and Chemical Properties

### 9.1. Information on Basic Physical and Chemical Properties

Physical State	Liquid
Appearance	Tan paste
Odor	Odorless
Odor Threshold	No data available
pH	No data available
Evaporation Rate	No data available
Melting Point	No data available
Freezing Point	No data available
Boiling Point	No data available
Flash Point	> 135 °C (275 °F)
Auto-ignition Temperature	No data available
Decomposition Temperature	No data available
Flammability (solid, gas)	Not applicable
Vapor Pressure	No data available

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Relative Vapor Density at 20°C	No data available
Specific Gravity	> 1
Solubility	No data available
Partition Coefficient n-Octanol/Water	No data available
Viscosity	No data available

### 9.2. Other Information

VOC Content < 1%

## SECTION 10: Stability and Reactivity

### 10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

### 10.2. Chemical Stability

Stable under recommended handling and storage conditions (see section 7).

### 10.3. Possibility of Hazardous Reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to Avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

### 10.5. Incompatible Materials

Strong acids, strong bases, strong oxidizers. Organic solvents. Hydrogen. Ammonia. Fluorine. Sulfur compounds.

### 10.6. Hazardous Decomposition Products

Nickel carbonyl gas.

## SECTION 11: Toxicological Information

### 11.1. Information on Toxicological Effects

Acute Toxicity (Oral) : Not classified

Acute Toxicity (Dermal) : Not classified

Acute Toxicity (Inhalation) : Not classified

<b>Nickel (7440-02-0)</b>	
LD50 Oral Rat	> 9000 mg/kg
LC50 Inhalation Rat	> 10.2 mg/l (Exposure time: 1 h)
Skin Corrosion/Irritation	Not classified
Serious Eye Damage/Irritation	Not classified
Respiratory or Skin Sensitization	May cause an allergic skin reaction.
Germ Cell Mutagenicity	Not classified
Carcinogenicity	Not classified. (The nickel in this product is non-respirable. Carcinogenicity hazards do not apply.)

<b>Nickel (7440-02-0)</b>	
IARC Group	2B
National Toxicology Program (NTP) Status	Reasonably anticipated to be Human Carcinogen.
OSHA Hazard Communication Carcinogen List	In OSHA Hazard Communication Carcinogen list.

Reproductive Toxicity : Not classified

Specific Target Organ Toxicity (Single Exposure) : Not classified

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Specific Target Organ Toxicity (Repeated Exposure)	: Not classified. (The nickel in this product is non-respirable. Specific target organ hazards do not apply.)
Aspiration Hazard	Not classified
Symptoms/Injuries After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact	May cause an allergic skin reaction.
Symptoms/Injuries After Eye Contact	May cause slight irritation to eyes.
Symptoms/Injuries After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	None expected under normal conditions of use.

## SECTION 12: Ecological Information

### 12.1. Toxicity

Ecology - General Very toxic to aquatic life. Harmful to aquatic life with long lasting effects.

<b>Nickel (7440-02-0)</b>	
LC50 Fish 1	100 mg/l (Exposure time: 96 h - Species: Brachydanio rerio)
EC50 Daphnia 1	100 mg/l (Exposure time: 48 h - Species: Daphnia magna)
LC50 Fish 2	15.3 mg/l
EC50 Daphnia 2	1 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])

### 12.2. Persistence and Degradability

<b>R-2637 Part A</b>	
Persistence and Degradability	May cause long-term adverse effects in the environment.

### 12.3. Bioaccumulative Potential

<b>R-2637 Part A</b>	
Bioaccumulative Potential	Not established.

### 12.4. Mobility In Soil

No additional information available

### 12.5. Other Adverse Effects

Other Information Avoid release to the environment.

## SECTION 13: Disposal Considerations

### 13.1. Waste Treatment Methods

Waste Disposal Recommendations Dispose of contents/container in accordance with local, regional, national, territorial, provincial, and international regulations.

Additional Information Container may remain hazardous when empty. Continue to observe all precautions.

Ecology - Waste Materials Avoid release to the environment. This material is hazardous to the aquatic environment. Keep out of sewers and waterways.

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### SECTION 14: Transport Information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

#### 14.1. In Accordance with DOT

Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCES, LIQUID, N.O.S. (CONTAINS NICKEL)

Hazard Class 9

Identification Number UN3082

Label Codes 9

Packing Group III

Marine Pollutant Marine pollutant



#### 14.2. In Accordance with IMDG

Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. CONTAINS SILVER AND NICKEL (CONTAINS NICKEL)

Hazard Class 9

Identification Number UN3082

Packing Group III

Label Codes 9

EmS-No. (Fire) F-A

EmS-No. (Spillage) S-F

Marine Pollutant Marine pollutant

MFAG Number 171



#### 14.3. In Accordance with IATA

Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. CONTAINS SILVER AND NICKEL (CONTAINS NICKEL)

Packing Group III

Identification Number UN3082

Hazard Class 9

Label Codes 9

ERG Code (IATA) 9L



### SECTION 15: Regulatory Information

#### 15.1. US Federal Regulations

All components in this mixture are listed on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, have been exempted, are not listed, not disclosed due to CBI requirements or disclosure rules according to the relevant regulation.

<b>R-2637 Part A</b>	
SARA Section 311/312 Hazard Classes	Health hazard - Respiratory or skin sensitization
<b>Nickel (7440-02-0)</b>	
Subject to reporting requirements of United States SARA Section 313	
CERCLA RQ	100 lb (only applicable if particles are < 100 µm)
SARA Section 313 - Emission Reporting	0.1 %

#### 15.2. US State Regulations

<b>Nickel (7440-02-0)</b>
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U.S. - California - Proposition 65 - Carcinogens List	WARNING: This product contains chemicals known to the State of California to cause cancer.
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U.S. - California - Priority Toxic Pollutants - Freshwater Criteria  
U.S. - California - Priority Toxic Pollutants - Human Health Criteria  
U.S. - California - Priority Toxic Pollutants - Saltwater Criteria  
U.S. - California - SCAQMD - Toxic Air Contaminants - Carcinogens  
U.S. - California - SCAQMD - Toxic Air Contaminants - Non-Cancer Acute  
U.S. - California - SCAQMD - Toxic Air Contaminants - Non-Cancer Chronic  
U.S. - California - SDAPCD - Toxic Air Contaminants - Carcinogenic Impacts Must Be Calculated  
U.S. - California - Toxic Air Contaminant List (AB 1807, AB 2728)  
U.S. - Connecticut - Drinking Water Quality Standards - Maximum Contaminant Levels  
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (30 min)  
U.S. - Connecticut - Hazardous Air Pollutants - HLVs (8 hr)  
U.S. - Connecticut - Water Quality Standards - Acute Freshwater Aquatic Life Criteria  
U.S. - Connecticut - Water Quality Standards - Acute Saltwater Aquatic Life Criteria  
U.S. - Connecticut - Water Quality Standards - Chronic Freshwater Aquatic Life Criteria  
U.S. - Connecticut - Water Quality Standards - Chronic Saltwater Aquatic Life Criteria  
U.S. - Connecticut - Water Quality Standards - Consumption of Organisms Only  
U.S. - Connecticut - Water Quality Standards - Consumption of Water and Organisms  
U.S. - Connecticut - Water Quality Standards - Health Designations  
U.S. - Delaware - Pollutant Discharge Requirements - Reportable Quantities  
U.S. - Florida - Drinking Water Standards - Inorganic Contaminants - Maximum Contaminant Levels (MCLs)  
U.S. - Idaho - Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations  
U.S. - Idaho - Carcinogenic Toxic Air Pollutants - Emission Levels (ELs)  
U.S. - Idaho - Occupational Exposure Limits - TWAs  
U.S. - Illinois - Toxic Air Contaminant Carcinogens  
U.S. - Illinois - Toxic Air Contaminants  
U.S. - Maine - Air Pollutants - Hazardous Air Pollutants  
U.S. - Maine - Chemicals of Concern  
U.S. - Maryland - Surface Water Quality Standards - Acute Freshwater Aquatic Life  
U.S. - Maryland - Surface Water Quality Standards - Acute Saltwater Aquatic Life Criteria  
U.S. - Maryland - Surface Water Quality Standards - Chronic Freshwater Aquatic Life  
U.S. - Maryland - Surface Water Quality Standards - Chronic Saltwater Aquatic Life Criteria  
U.S. - Maryland - Surface Water Quality Standards - Consumption of Organisms Only  
U.S. - Maryland - Surface Water Quality Standards - Consumption of Water and Organisms  
U.S. - Massachusetts - Allowable Ambient Limits (AALs)  
U.S. - Massachusetts - Allowable Threshold Concentrations (ATCs)  
U.S. - Massachusetts - Drinking Water Guidelines  
U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 1  
U.S. - Massachusetts - Oil & Hazardous Material List - Groundwater Reportable Concentration - Reporting Category 2  
U.S. - Massachusetts - Oil & Hazardous Material List - Reportable Quantity  
U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 1  
U.S. - Massachusetts - Oil & Hazardous Material List - Soil Reportable Concentration - Reporting Category 2  
RTK - U.S. - Massachusetts - Right To Know List  
U.S. - Massachusetts - Threshold Effects Exposure Limits (TEELs)  
U.S. - Massachusetts - Toxics Use Reduction Act  
U.S. - Michigan - Occupational Exposure Limits - TWAs  
U.S. - Michigan - Polluting Materials List

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U.S. - Minnesota - Chemicals of High Concern  
U.S. - Minnesota - Hazardous Substance List  
U.S. - Minnesota - Permissible Exposure Limits - TWAs  
U.S. - Nebraska - Drinking Water - Maximum Contaminant Levels (MCLs)  
U.S. - New Hampshire - Prohibited Volatile Organic Compounds  
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - 24-Hour  
U.S. - New Hampshire - Regulated Toxic Air Pollutants - Ambient Air Levels (AALs) - Annual  
U.S. - New Jersey - Discharge Prevention - List of Hazardous Substances  
U.S. - New Jersey - Environmental Hazardous Substances List  
RTK - U.S. - New Jersey - Right to Know Hazardous Substance List  
U.S. - New Jersey - Special Health Hazards Substances List  
U.S. - New Mexico - Water Quality - Standards for Ground Water of 10,000 mg/L TDS Concentration or Less  
U.S. - New York - Occupational Exposure Limits - TWAs  
U.S. - New York - Priority Chemical Avoidance List  
U.S. - New York - Reporting of Releases Part 597 - List of Hazardous Substances  
U.S. - North Carolina - Control of Toxic Air Pollutants  
U.S. - North Dakota - Air Pollutants - Guideline Concentrations - 8-Hour  
U.S. - North Dakota - Water Quality Standards - Aquatic Life Acute Value for Classes I, IA, II, III  
U.S. - North Dakota - Water Quality Standards - Aquatic Life Chronic Value for Classes I, IA, II, III  
U.S. - North Dakota - Water Quality Standards - Human Health Value for Class III  
U.S. - North Dakota - Water Quality Standards - Human Health Value for Classes I, IA, II  
U.S. - Oregon - Permissible Exposure Limits - TWAs  
U.S. - California - Safer Consumer Products - Initial List of Candidate Chemicals and Chemical Groups  
U.S. - Pennsylvania - Beneficial Use of Sewage Sludge by Land Application - Pollutant Ceiling Limits  
RTK - U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List  
RTK - U.S. - Pennsylvania - RTK (Right to Know) - Special Hazardous Substances  
RTK - U.S. - Pennsylvania - RTK (Right to Know) List  
U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - 1-Hour  
U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - 24-Hour  
U.S. - Rhode Island - Air Toxics - Acceptable Ambient Levels - Annual  
U.S. - Rhode Island - Water Quality Standards - Acute Freshwater Aquatic Life Criteria  
U.S. - Rhode Island - Water Quality Standards - Acute Saltwater Aquatic Life Criteria  
U.S. - Rhode Island - Water Quality Standards - Chronic Freshwater Aquatic Life Criteria  
U.S. - Rhode Island - Water Quality Standards - Chronic Saltwater Aquatic Life Criteria  
U.S. - Rhode Island - Water Quality Standards - Human Health Criteria for Consumption of Aquatic Organisms Only  
U.S. - Rhode Island - Water Quality Standards - Human Health Criteria for Consumption of Water and Aquatic Organisms  
U.S. - South Carolina - Toxic Air Pollutants - Maximum Allowable Concentrations  
U.S. - South Carolina - Toxic Air Pollutants - Pollutant Categories  
U.S. - Tennessee - Occupational Exposure Limits - TWAs  
U.S. - Texas - Effects Screening Levels - Long Term  
U.S. - Texas - Effects Screening Levels - Short Term  
U.S. - Utah - Drinking Water - Maximum Contaminant Levels (MCLs)  
U.S. - Vermont - Hazardous Waste - Hazardous Constituents  
U.S. - Vermont - Permissible Exposure Limits - TWAs  
U.S. - Virginia - Water Quality Standards - Acute Freshwater Aquatic Life  
U.S. - Virginia - Water Quality Standards - Acute Saltwater Aquatic Life

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U.S. - Virginia - Water Quality Standards - Chronic Freshwater Aquatic Life  
U.S. - Virginia - Water Quality Standards - Chronic Saltwater Aquatic Life  
U.S. - Virginia - Water Quality Standards - Public Water Supply Effluent Limits  
U.S. - Virginia - Water Quality Standards - Surface Waters Not Used for the Public Water Supply Effluent Limits  
U.S. - Washington - Dangerous Waste - Dangerous Waste Constituents List  
U.S. - Washington - Permissible Exposure Limits - STELs  
U.S. - Washington - Permissible Exposure Limits - TWAs  
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 25 Feet to Less Than 40 Feet  
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 40 Feet to Less Than 75 Feet  
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights 75 Feet or Greater  
U.S. - Wisconsin - Hazardous Air Contaminants - All Sources - Emissions From Stack Heights Less Than 25 Feet  
U.S. - Alaska - Water Quality Standards - Acute Aquatic Life Criteria for Fresh Water  
U.S. - Alaska - Water Quality Standards - Chronic Aquatic Life Criteria for Fresh Water  
U.S. - Alaska - Water Quality Standards - Acute Aquatic Life Criteria for Marine Water  
U.S. - Alaska - Water Quality Standards - Chronic Aquatic Life Criteria for Marine Water  
U.S. - Arkansas - Surface Water Quality Standards - Chronic Aquatic Life Criteria  
U.S. - Arkansas - Surface Water Quality Standards - Acute Aquatic Life Criteria

### **Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)**

U.S. - Texas - Effects Screening Levels - Long Term  
U.S. - Texas - Effects Screening Levels - Short Term

## SECTION 16: Other Information, Including Date of Preparation or Last Revision

Date of Preparation or Latest Revision 04/22/2021

Other Information This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

### GHS Full Text Phrases:

Aquatic Acute 1	Hazardous to the aquatic environment - Acute Hazard Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment - Chronic Hazard Category 3
Carc. 2	Carcinogenicity Category 2
Comb. Dust	Combustible Dust
Skin Sens. 1	Skin sensitization, Category 1
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1
H317	May cause an allergic skin reaction
H351	Suspected of causing cancer
H372	Causes damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life
H412	Harmful to aquatic life with long lasting effects

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NFPA Health Hazard

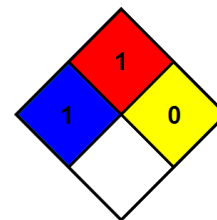
1 - Materials that, under emergency conditions, can cause significant irritation.

NFPA Fire Hazard

1 - Materials that must be preheated before ignition can occur.

NFPA Reactivity Hazard

0 - Material that in themselves are normally stable, even under fire conditions.



HMIS III Rating

Health

1 Slight Hazard - Irritation or minor reversible injury possible

Flammability

1 Slight Hazard

Physical

0 Minimal Hazard

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NuSil US GHS SDS

# R-2637 Part B

## Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations  
Revision Date: 04/22/2021 Date of Issue: 05/23/2013



Version: 3.0

### SECTION 1: Identification

#### 1.1. Product identifier

Product Form : Mixture  
Product Name : R-2637 Part B  
Synonyms : Silicone Elastomer

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : For professional use only.

#### 1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC  
1050 Cindy Lane  
Carpinteria, California 93013  
USA  
(805) 684-8780  
[ehs@nusil.com](mailto:ehs@nusil.com)  
[www.nusil.com](http://www.nusil.com)

#### 1.4. Emergency telephone number

Emergency number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### GHS-US classification

Not classified

#### 2.2. Label elements

##### GHS-US labeling

No labeling applicable

#### 2.3. Other hazards

Other hazards not contributing to the classification : None under normal conditions.

#### 2.4. Unknown acute toxicity (GHS US)

No data available

### SECTION 3: Composition/Information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	(CAS No) 68909-20-6	10 - 30	Not classified

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## SECTION 4: First aid measures

### 4.1. Description of first aid measures

- First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
- First-aid measures after inhalation : When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
- First-aid measures after skin contact : Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation develops or persists.
- First-aid measures after eye contact : Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
- First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : Not expected to present a significant hazard under anticipated conditions of normal use.
- Symptoms/injuries after inhalation : Prolonged exposure may cause irritation.
- Symptoms/injuries after skin contact : Prolonged exposure may cause skin irritation.
- Symptoms/injuries after eye contact : May cause slight irritation to eyes.
- Symptoms/injuries after ingestion : Ingestion may cause adverse effects.
- Chronic symptoms : None expected under normal conditions of use.

### 4.3. Indication of any immediate medical attention and special treatment needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

## SECTION 5: Fire-Fighting measures

### 5.1. Extinguishing media

- Suitable extinguishing media : Water spray, dry chemical, alcohol-resistant foam, carbon dioxide.
- Unsuitable extinguishing media : Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.

### 5.2. Special hazards arising from the substance or mixture

- Fire hazard : Not considered flammable but may burn at high temperatures.
- Explosion hazard : Product is not explosive.
- Reactivity : Hazardous reactions will not occur under normal conditions.

### 5.3. Advice for firefighters

- Precautionary measures fire : Exercise caution when fighting any chemical fire. Under fire conditions, hazardous fumes will be present.
- Firefighting instructions : Use water spray or fog for cooling exposed containers.

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Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures : Avoid prolonged contact with eyes, skin and clothing. Avoid breathing (vapor, mist, spray).

#### 6.1.1. For non-emergency personnel

Protective equipment : Use appropriate personal protective equipment (PPE).  
Emergency procedures : Evacuate unnecessary personnel.

#### 6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.  
Emergency procedures : Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

### 6.2. Environmental precautions

Prevent entry to sewers and public waters.

### 6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.  
Methods for cleaning up : Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

### 6.4. Reference to other sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing vapors, mist, spray.  
Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures.

### 7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.  
Storage conditions : Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.  
Incompatible products : Strong acids, strong bases, strong oxidizers.

### 7.3. Specific end use(s)

For professional use only.



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### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

<b>Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)</b>		
USA OSHA	OSHA PEL (TWA) (mg/m <sup>3</sup> )	6 mg/m <sup>3</sup>
USA OSHA	OSHA PEL (TWA) (ppm)	20 mppcf (80 mg/m <sup>3</sup> /%SiO <sub>2</sub> )

#### 8.2. Exposure controls

- Appropriate engineering controls : Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.
- Personal protective equipment : Gloves. Protective clothing. Protective goggles.



- Materials for protective clothing : Chemically resistant materials and fabrics.
- Hand protection : Wear protective gloves.
- Eye protection : Chemical safety goggles.
- Skin and body protection : Wear suitable protective clothing.
- Respiratory protection : If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.
- Other information : When using, do not eat, drink or smoke.

### SECTION 9: Physical and chemical properties

#### 9.1. Information on basic physical and chemical properties

- Physical state : Liquid
- Appearance : Colorless
- Odor : Odorless
- Odor threshold : No data available
- pH : No data available
- Evaporation Rate : No data available
- Melting point : No data available
- Freezing point : No data available
- Boiling point : No data available
- Flash point : > 135 °C (> 275 °F)
- Auto-ignition Temperature : No data available
- Decomposition temperature : No data available
- Flammability (solid, gas) : No data available
- Vapor pressure : No data available
- Relative vapor density at 20 °C : No data available

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Specific gravity	: > 1
Solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Viscosity	: No data available

### 9.2. Other information

VOC content	: < 1%
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## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

### 10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

### 10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

### 10.4. Conditions to avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

### 10.5. Incompatible materials

Strong acids, strong bases, strong oxidizers.

### 10.6. Hazardous decomposition products

Silicon oxides. Carbon oxides (CO, CO<sub>2</sub>). Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapors. Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: Prolonged exposure may cause irritation.
Symptoms/injuries after skin contact	: Prolonged exposure may cause skin irritation.
Symptoms/injuries after eye contact	: May cause slight irritation to eyes.
Symptoms/injuries after ingestion	: Ingestion may cause adverse effects.
Chronic symptoms	: None expected under normal conditions of use.

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## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology – general : Not classified

### 12.2. Persistence and degradability

<b>R-2637 Part B</b>	
Persistence and degradability	Not established.

### 12.3. Bioaccumulative potential

<b>R-2637 Part B</b>	
Bioaccumulative potential	Not established.

### 12.4. Mobility in soil

No additional information available

### 12.5. Other adverse effects

Other information : Avoid release to the environment.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Product/Packaging disposal : Dispose of contents/container in accordance with local, regional, national, and international regulations.  
Ecology - waste materials : Avoid release to the environment.

## SECTION 14: Transport information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

**14.1. In Accordance with DOT** Not regulated for transport

**14.2. In Accordance with IMDG** Not regulated for transport

**14.3. In Accordance with IATA** Not regulated for transport

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

All components of this product are listed or exempted from being listed on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

### 15.2. US State regulations

<b>Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)</b>
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term

## SECTION 16: Other information, including date of preparation or last revision

Revision date : 04/22/2021

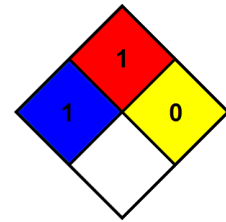
Other information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

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- NFPA health hazard : 1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.
- NFPA fire hazard : 1 - Must be preheated before ignition can occur.
- NFPA reactivity : 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



- HMIS III Rating
- Health : 1 Slight Hazard - Irritation or minor reversible injury possible
- Flammability : 1 Slight Hazard
- Physical : 0 Minimal Hazard

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