

R2-6755 Part A

Safety Data Sheet

According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Revision Date: 07/21/2022 Date of Issue: 02/06/2014



Version: 3.0

SECTION 1: Identification

1.1. Product identifier

Product Form : Mixture
Product Name : R2-6755 Part A
Synonyms : Silicone Elastomer

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : For professional use only.

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780

productstewardship@avantorsciencesgcc.com

www.nusil.com

1.4. Emergency telephone number

Emergency : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International
number and Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GHS-US classification

Not classified

2.2. Label elements

GHS-US labeling

No labeling applicable

2.3. Other hazards

Other hazards not contributing : None under normal conditions.
to the classification

2.4. Unknown acute toxicity (GHS US)

No data available

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	(CAS No) 68909-20-6	10 - 30	Not classified

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SECTION 4: First aid measures

4.1. Description of first aid measures

- First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
- First-aid measures after inhalation : When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
- First-aid measures after skin contact : Remove contaminated clothing. Drench affected area with water for at least 15 minutes. Obtain medical attention if irritation develops or persists.
- First-aid measures after eye contact : Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.
- First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most important symptoms and effects, both acute and delayed

- Symptoms/injuries : Not expected to present a significant hazard under anticipated conditions of normal use.
- Symptoms/injuries after inhalation : Prolonged exposure may cause irritation.
- Symptoms/injuries after skin contact : Prolonged exposure may cause skin irritation.
- Symptoms/injuries after eye contact : May cause slight irritation to eyes.
- Symptoms/injuries after ingestion : Ingestion may cause adverse effects.
- Chronic symptoms : None expected under normal conditions of use.

4.3. Indication of any immediate medical attention and special treatment needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: Fire-Fighting measures

5.1. Extinguishing media

- Suitable extinguishing media : Water spray, dry chemical, alcohol-resistant foam, carbon dioxide.
- Unsuitable extinguishing media : Do not use a heavy water stream. Use of heavy stream of water may spread fire. Application of water stream to hot product may cause frothing and increase fire intensity.

5.2. Special hazards arising from the substance or mixture

- Fire hazard : Not considered flammable but may burn at high temperatures.
- Explosion hazard : Product is not explosive.
- Reactivity : Hazardous reactions will not occur under normal conditions.

5.3. Advice for firefighters

- Precautionary measures fire : Exercise caution when fighting any chemical fire. Under fire conditions, hazardous fumes will be present.
- Firefighting instructions : Use water spray or fog for cooling exposed containers.

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Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Avoid prolonged contact with eyes, skin and clothing. Avoid breathing (vapor, mist, spray).

6.1.1. For non-emergency personnel

Protective equipment : Use appropriate personal protective equipment (PPE).
Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.
Emergency procedures : Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters.

6.3. Methods and material for containment and cleaning up

For containment : Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up : Clean up spills immediately and dispose of waste safely. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to other sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid prolonged contact with eyes, skin and clothing. Avoid breathing vapors, mist, spray.
Hygiene measures : Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Comply with applicable regulations.
Storage conditions : Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.
Incompatible products : Strong acids, strong bases, strong oxidizers.

7.3. Specific end use(s)

For professional use only.

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)		
USA OSHA	OSHA PEL (TWA) (mg/m ³)	6 mg/m ³
USA OSHA	OSHA PEL (TWA) (ppm)	20 mppcf (80 mg/m ³ /%SiO ₂)

8.2. Exposure controls

Appropriate engineering controls : Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal protective equipment : Gloves. Protective clothing. Protective goggles.



Materials for protective clothing : Chemically resistant materials and fabrics.

Hand protection : Wear protective gloves.

Eye protection : Chemical safety goggles.

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other information : When using, do not eat, drink or smoke.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Colorless
Odor : Odorless
Odor threshold : No data available
pH : No data available
Evaporation Rate : No data available
Melting point : No data available
Freezing point : No data available
Boiling point : No data available
Flash point : > 135 °C (> 275 °F)
Auto-ignition Temperature : No data available
Decomposition temperature : No data available
Flammability (solid, gas) : No data available
Vapor pressure : No data available
Relative vapor density at 20 °C : No data available

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Specific gravity	: > 1
Solubility	: No data available
Partition coefficient: n-octanol/water	: No data available
Viscosity	: No data available

9.2. Other information

VOC content	: < 1%
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SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

10.5. Incompatible materials

Strong acids, strong bases, strong oxidizers.

10.6. Hazardous decomposition products

Silicon oxides. Carbon oxides (CO, CO₂). Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapors. Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity	: Not classified
Skin corrosion/irritation	: Not classified
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Symptoms/injuries after inhalation	: Prolonged exposure may cause irritation.
Symptoms/injuries after skin contact	: Prolonged exposure may cause skin irritation.
Symptoms/injuries after eye contact	: May cause slight irritation to eyes.
Symptoms/injuries after ingestion	: Ingestion may cause adverse effects.
Chronic symptoms	: None expected under normal conditions of use.

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SECTION 12: Ecological information

12.1. Toxicity

Ecology – general : Not classified

12.2. Persistence and degradability

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Persistence and degradability	Not established.

12.3. Bioaccumulative potential

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Bioaccumulative potential	Not established.

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal : Dispose of contents/container in accordance with local, regional, national, and international regulations.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

14.1. In Accordance with DOT Not regulated for transport

14.2. In Accordance with IMDG Not regulated for transport

14.3. In Accordance with IATA Not regulated for transport

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are listed or exempted from being listed on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

15.2. US State regulations

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term

SECTION 16: Other information, including date of preparation or last revision

Revision date : 07/21/2022

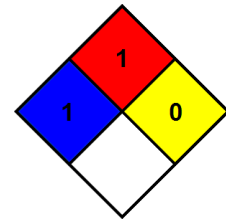
Other information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

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- NFPA health hazard : 1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.
- NFPA fire hazard : 1 - Must be preheated before ignition can occur.
- NFPA reactivity : 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



- HMIS III Rating
- Health : 1 Slight Hazard - Irritation or minor reversible injury possible
- Flammability : 1 Slight Hazard
- Physical : 0 Minimal Hazard

The information provided in this Safety Data Sheet (SDS) was prepared based on data believed to be accurate as of the date of this SDS. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL TECHNOLOGY LLC AND ITS AFFILIATED COMPANIES ("NUSIL") EXPRESSLY DISCLAIMS ANY AND ALL REPRESENTATIONS AND WARRANTIES REGARDING THE INFORMATION CONTAINED HEREIN INCLUDING, WITHOUT LIMITATION, AS TO ACCURACY, COMPLETENESS, FITNESS FOR PURPOSE OR USE, MERCHANTABILITY, NON-INFRINGEMENT, PERFORMANCE, SAFETY, SUITABILITY AND STABILITY. This SDS is intended as a guide to the appropriate use, handling, storage and disposal of the product to which it relates by properly trained personnel, and is not intended to be comprehensive. Users of NuSil's products are advised to perform their own tests and to exercise their own judgment to determine the safety, suitability and appropriate use, handling, storage and disposal of each product and product combination for their own purposes and uses. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL DISCLAIMS LIABILITY FOR, AND BY USING NUSIL'S PRODUCTS PURCHASER AGREES THAT UNDER NO CIRCUMSTANCES SHALL NUSIL BE LIABLE FOR, SPECIAL, INDIRECT, INCIDENTAL, PUNITIVE OR CONSEQUENTIAL DAMAGES OF ANY TYPE OR KIND, INCLUDING WITHOUT LIMITATION, FOR LOSS OF PROFITS, REPUTATIONAL DAMAGE, PRODUCT RECALL OR BUSINESS INTERRUPTION.

NuSil US GHS SDS

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Revision Date: 07/21/2022 Date of Issue: 02/13/2014

SECTION 1: Identification

1.1. Product Identifier

Product Form	Mixture
Product Name	R2-6755 Part B
Synonyms	Silicone Elastomer

1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

Use of the Substance/Mixture	For professional use only.
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1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780

productstewardship@avantorsciencesgcc.com

www.nusil.com

1.4. Emergency Telephone Number

Emergency Number	800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)
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SECTION 2: Hazards Identification

2.1. Classification of the Substance or Mixture

GHS-US Classification

Repr. 2 H361

Full text of hazard classes and H-statements: see section 16

2.2. Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US)



GHS08

Warning

Signal Word (GHS-US)

Hazard Statements (GHS-US)

Precautionary Statements (GHS-US)

H361 - Suspected of damaging fertility or the unborn child

P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P280 - Wear protective gloves, protective clothing, and eye protection.

P308+P313 - If exposed or concerned: Get medical advice/attention.

P405 - Store locked up.

P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other Hazards

Other Hazards Not Contributing to the Classification

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

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2.4. Unknown Acute Toxicity (GHS-US)

No data available

SECTION 3: Composition/Information On Ingredients

3.1. Substances

Not applicable

3.2. Mixture

Name	Product Identifier	%	GHS-US classification
Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica	(CAS No) 68909-20-6	20 - 40	Not classified
Silicic acid (H ₄ SiO ₄), tetraethyl ester, reaction products with chlorodimethylsilane	(CAS-No.) 68988-57-8	< 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319
3-Butyn-2-ol, 2-methyl-	(CAS No) 115-19-5	< 1	Flam. Liq. 2, H225 Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318 Repr. 2, H361 STOTE SE 3, H336

SECTION 4: First Aid Measures

4.1. Description of First-aid Measures

First-aid Measures General

Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid Measures After Inhalation

When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.

First-aid Measures After Skin Contact

Remove contaminated clothing. Drench affected area with water for at least 5 minutes. Obtain medical attention if irritation develops or persists.

First-aid Measures After Eye Contact

Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if irritation develops or persists.

First-aid Measures After Ingestion

Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries

Suspected of damaging fertility or the unborn child.

Symptoms/Injuries After Inhalation

Prolonged exposure may cause irritation.

Symptoms/Injuries After Skin Contact

Prolonged exposure may cause skin irritation.

Symptoms/Injuries After Eye Contact

May cause slight irritation to eyes.

Symptoms/Injuries After Ingestion

Ingestion may cause adverse effects.

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Chronic Symptoms

Suspected of damaging fertility or the unborn child.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: Fire-Fighting Measures

5.1. Extinguishing Media

Suitable Extinguishing Media : Water spray, fog, carbon dioxide (CO₂), alcohol-resistant foam, or dry chemical.

Unsuitable Extinguishing Media : Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard Not considered flammable but may burn at high temperatures.

Explosion Hazard Product is not explosive.

Reactivity Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire Exercise caution when fighting any chemical fire.

Firefighting Instructions Use water spray or fog for cooling exposed containers.

Protection During Firefighting Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental Release Measures

6.1. Personal Precautions, Protective Equipment And Emergency Procedures

General Measures Avoid prolonged contact with eyes, skin and clothing. Avoid breathing (vapor, mist, spray).

6.1.1. For Non-Emergency Personnel

Protective Equipment Use appropriate personal protective equipment (PPE).

Emergency Procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective Equipment Equip cleanup crew with proper protection.

Emergency Procedures Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for Cleaning Up Clean up spills immediately and dispose of waste safely.

Transfer spilled material to a suitable container for disposal.

Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

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SECTION 7: Handling And Storage

7.1. Precautions for Safe Handling

Precautions for Safe Handling Avoid prolonged contact with eyes, skin and clothing. Avoid breathing vapors, mist, spray. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

Hygiene Measures Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures Comply with applicable regulations.

Storage Conditions Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials Strong acids, strong bases, strong oxidizers.

7.3. Specific End Use(s)

For professional use only.

SECTION 8: Exposure Controls/Personal Protection

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)		
USA OSHA	OSHA PEL (TWA) (mg/m ³)	6 mg/m ³
USA OSHA	OSHA PEL (TWA) (ppm)	20 mppcf (80 mg/m ³ /%SiO ₂)

8.2. Exposure Controls

Appropriate Engineering Controls Suitable eye/body wash equipment should be available in the vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

Personal Protective Equipment Gloves. Protective clothing. Protective goggles.

Materials For Protective Clothing Chemically resistant materials and fabrics.

Hand Protection Wear protective gloves.

Eye And Face Protection Chemical safety goggles.

Skin And Body Protection Wear suitable protective clothing.

Respiratory Protection If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information When using, do not eat, drink or smoke.



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SECTION 9: Physical and Chemical Properties

9.1. Information on Basic Physical and Chemical Properties

Physical State	Liquid
Appearance	Colorless
Odor	Odorless
Odor Threshold	No data available
pH	No data available
Evaporation Rate	No data available
Melting Point	No data available
Freezing Point	No data available
Boiling Point	No data available
Flash Point	> 135 °C (> 275 °F)
Auto-ignition Temperature	No data available
Decomposition Temperature	No data available
Flammability (solid, gas)	Not applicable
Vapor Pressure	No data available
Relative Vapor Density at 20 °C	No data available
Relative Density	> 1 (water = 1)
Solubility	No data available
Partition Coefficient n-Octanol/Water	No data available
Viscosity	No data available

9.2. Other Information

No additional information available

SECTION 10: Stability and Reactivity

10.1. Reactivity

Contact with water, alcohols, acids or bases, and many metals or metallic compounds can liberate flammable Hydrogen gas which can form explosive mixtures in air.

10.2. Chemical Stability

Stable at normal conditions.

10.3. Possibility of Hazardous Reactions

Evolved hydrogen gas is flammable and may form explosive mixtures with air.

10.4. Conditions to Avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

10.5. Incompatible Materials

Water, alcohols, acids, bases, strong oxidizing agents, catalytic metals, metallic compounds.

10.6. Hazardous Decomposition Products

Thermal breakdown of this product during fire or very high heat condition may evolve the following hazardous decomposition product: Flammable hydrogen gas. Carbon oxides and traces of incompletely burned carbon compounds. Silicon dioxide. Formaldehyde.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity : Not classified

3-Butyn-2-ol, 2-methyl- (115-19-5)	
LD50 oral rat	1420 mg/kg

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LD50 dermal rat	> 2000 mg/kg
LC50 inhalation rat (mg/l)	21.3 mg/l/4h
LC50 inhalation rat (mg/l)	> 21.3 mg/l/4h

Skin Corrosion/Irritation	Not classified	
Serious Eye Damage/Irritation	Not classified	
Respiratory or Skin Sensitization	Not classified	
Germ Cell Mutagenicity	Not classified	
Carcinogenicity	Not classified	
Reproductive Toxicity		: Suspected of damaging fertility or the unborn child.
Specific Target Organ Toxicity (Single Exposure)		: Not classified
Specific Target Organ Toxicity (Repeated Exposure)		: Not classified
Aspiration Hazard	Not classified	
Symptoms/Injuries After Inhalation	Prolonged exposure may cause irritation.	
Symptoms/Injuries After Skin Contact	Prolonged exposure may cause skin irritation.	
Symptoms/Injuries After Eye Contact	May cause slight irritation to eyes.	
Symptoms/Injuries After Ingestion	Ingestion may cause adverse effects.	
Chronic Symptoms	Suspected of damaging fertility or the unborn child.	

SECTION 12: Ecological Information

12.1. Toxicity

Ecology - General Not classified.

3-Butyn-2-ol, 2-methyl- (115-19-5)	
LC50 fish 1	3120 (3120 - 3480) mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	500 mg/l (Exposure time: 48 h - Species: Daphnia magna)
EC50 other aquatic organisms 1	500 mg/l (Exposure time: 72 h - Species: Desmodemus subspicatus)
LC50 fish 2	2200 (2200 - 4600) mg/l (Exposure time: 96 h - Species: Leuciscus idus [static])
EC50 other aquatic organisms 2	500 mg/l (Exposure time: 96 h - Species: Desmodemus subspicatus)

12.2. Persistence and Degradability

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Persistence and Degradability Not established.

12.3. Bioaccumulative Potential

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Bioaccumulative Potential Not established.

3-Butyn-2-ol, 2-methyl- (115-19-5)

Log Pow 0.318 (at 25 °C)

12.4. Mobility In Soil

No additional information available

12.5. Other Adverse Effects

Other Information Avoid release to the environment.

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SECTION 13: Disposal Considerations

13.1. Waste Treatment Methods

Waste Disposal Recommendations	Dispose of contents/container in accordance with local, regional, national, and international regulations.
Additional Information	Container may remain hazardous when empty. Continue to observe all precautions.
Ecology - Waste Materials	Avoid release to the environment.

SECTION 14: Transport Information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

- 14.1. In Accordance with DOT** Not regulated for transport
14.2. In Accordance with IMDG Not regulated for transport
14.3. In Accordance with IATA Not regulated for transport

SECTION 15: Regulatory Information

15.1. US Federal Regulations

All components in this mixture are listed on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, have been exempted, are not listed, not disclosed due to CBI requirements or disclosure rules according to the relevant regulation.

15.2. US State Regulations

Silanamine, 1,1,1-trimethyl-N-(trimethylsilyl)-, hydrolysis products with silica (68909-20-6)
U.S. - Texas - Effects Screening Levels - Long Term
U.S. - Texas - Effects Screening Levels - Short Term
3-Butyn-2-ol, 2-methyl- (115-19-5)
RTK - U.S. - Massachusetts - Right To Know List
RTK - U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - New Jersey - Special Health Hazards Substances List
RTK - U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other Information, Including Date of Preparation or Last Revision

Date of Preparation or Latest Revision	07/21/2022
Other Information	This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Eye Irrit. 2A	Serious eye damage/eye irritation Category 2A
Flam. Liq. 2	Flammable liquids Category 2
Flam. Liq. 3	Flammable liquids Category 3
Repr. 2	Reproductive toxicity Category 2
Skin Irrit. 2	Skin corrosion/irritation Category 2

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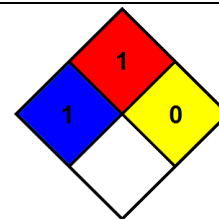
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STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H225	Highly flammable liquid and vapor
H226	Flammable liquid and vapor
H302	Harmful if swallowed
H315	Causes skin irritation
H318	Causes serious eye damage
H319	Causes serious eye irritation
H336	May cause drowsiness or dizziness
H361	Suspected of damaging fertility or the unborn child

NFPA health hazard : 1 - Exposure could cause irritation but only minor residual injury even if no treatment is given.

NFPA fire hazard : 1 - Must be preheated before ignition can occur.

NFPA reactivity : 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



HMIS III Rating

Health : 1 Slight Hazard - Irritation or minor reversible injury possible

Flammability : 1 Slight Hazard

Physical : 0 Minimal Hazard

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NuSil US GHS SDS

R2-6755 Part C

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According to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Revision Date: 08/11/2022 Date of Issue: 02/13/2014

SECTION 1: Identification

1.1. Product Identifier

Product Form Mixture
Product Name R2-6755 Part C
Synonyms Tough Optically Clear Silicone Elastomer

1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

Use of the Substance/Mixture For professional use only.

1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology LLC
1050 Cindy Lane
Carpinteria, California 93013
USA
(805) 684-8780
productstewardship@avantorsciencesgcc.com
www.nusil.com

1.4. Emergency Telephone Number

Emergency Number 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime)

SECTION 2: Hazards Identification

2.1. Classification of the Substance or Mixture

GHS-US Classification

Serious eye damage/eye irritation Category 1 H318
Reproductive toxicity Category 2 H361
Hazardous to the aquatic environment - Chronic Hazard Category 3 H412

2.2. Label Elements

GHS-US Labeling

Hazard Pictograms (GHS-US)



GHS05 GHS08

Signal Word (GHS-US)

Danger

Hazard Statements (GHS-US)

H318 - Causes serious eye damage
H361 - Suspected of damaging fertility or the unborn child (Inhalation)
H412 - Harmful to aquatic life with long lasting effects

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Precautionary Statements (GHS-US)

P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P273 - Avoid release to the environment.
P280 - Wear protective gloves, protective clothing, and eye protection.
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310 - Immediately call a poison center or doctor.
P405 - Store locked up.
P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

2.3. Other Hazards

Other Hazards Not Contributing to the Classification

Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions. Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

2.4. Unknown Acute Toxicity (GHS-US)

75-80% of the mixture consists of ingredients of unknown acute toxicity.

SECTION 3: Composition/Information On Ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product Identifier	%	GHS-US Classification
Glycidoxypropyltrimethoxysilane	(CAS-No.) 2530-83-8	7 – 13	Eye Dam. 1, H318 Aquatic Acute 3, H402 Aquatic Chronic 3, H412
Octamethylcyclotetrasiloxane	(CAS-No.) 556-67-2	< 0.25	Flam. Liq. 3, H226 Repr. 2, H361 Aquatic Chronic 1, H410

Full text of H-phrases: see section 16

SECTION 4: First Aid Measures

4.1. Description of First-aid Measures

First-aid Measures General

Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid Measures After Inhalation

When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.

First-aid Measures After Skin Contact

Remove contaminated clothing. Immediately drench affected area with water for at least 15 minutes. If exposed or concerned: Get medical advice/attention.

First-aid Measures After Eye Contact

Immediately rinse with water for at least 30 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.

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First-aid Measures After Ingestion

Rinse mouth. Do NOT induce vomiting. Obtain medical attention.

4.2. Most Important Symptoms and Effects Both Acute and Delayed

Symptoms/Injuries

Causes serious eye damage. Suspected of damaging fertility (Inhalation).

Symptoms/Injuries After Inhalation

Prolonged exposure may cause irritation.

Symptoms/Injuries After Skin Contact

Prolonged exposure may cause skin irritation.

Symptoms/Injuries After Eye Contact

Causes permanent damage to the cornea, iris, or conjunctiva.

Symptoms/Injuries After Ingestion

Ingestion may cause adverse effects.

Chronic Symptoms

Suspected of damaging fertility (Inhalation).

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: Fire-Fighting Measures

5.1. Extinguishing Media

Suitable Extinguishing Media

: Water spray, fog, carbon dioxide (CO₂), alcohol-resistant foam, or dry chemical.

Unsuitable Extinguishing Media

: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

Fire Hazard

Not considered flammable but may burn at high temperatures.

Explosion Hazard

Product is not explosive.

Reactivity

Hazardous reactions will not occur under normal conditions.

5.3. Advice for Firefighters

Precautionary Measures Fire

Exercise caution when fighting any chemical fire.

Firefighting Instructions

Use water spray or fog for cooling exposed containers.

Protection During Firefighting

Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion

Carbon oxides (CO, CO₂). Silicon oxides. Formaldehyde.

Products

Other Information

Do not allow run-off from fire fighting to enter drains or water courses.

SECTION 6: Accidental Release Measures

6.1. Personal Precautions, Protective Equipment And Emergency Procedures

General Measures

Do not get in eyes, on skin, or on clothing. Do not breathe vapor, mist or spray.

6.1.1. For Non-Emergency Personnel

Protective Equipment

Use appropriate personal protective equipment (PPE).

Emergency Procedures

Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective Equipment

Equip cleanup crew with proper protection.

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Emergency Procedures

Upon arrival at the scene, a first responder is expected to recognize the presence of dangerous goods, protect oneself and the public, secure the area, and call for the assistance of trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Avoid release to the environment. Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and Materials for Containment and Cleaning Up

For Containment

Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for Cleaning Up

Clean up spills immediately and dispose of waste safely. Absorb and/or contain spill with inert material. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: Handling And Storage

7.1. Precautions for Safe Handling

Additional Hazards When Processed

Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapors.

Precautions for Safe Handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. Do not breathe vapors, mist, spray. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety procedures.

7.2. Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures Storage Conditions

Comply with applicable regulations.

Store in a dry, cool place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. Store locked up/in a secure area.

Incompatible Materials

Strong acids, strong bases, strong oxidizers.

7.3. Specific End Use(s)

For professional use only.

SECTION 8: Exposure Controls/Personal Protection

8.1. Control Parameters

For substances listed in section 3 that are not listed here, there are no established exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), or OSHA (PEL).

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8.2. Exposure Controls

Appropriate Engineering Controls

Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.

Personal Protective Equipment

Gloves. Protective clothing. Protective goggles. Insufficient ventilation: wear respiratory protection.



Materials For Protective Clothing

Chemically resistant materials and fabrics.

Hand Protection

Wear chemically resistant protective gloves. Wear protective gloves.

Eye And Face Protection

Chemical safety goggles.

Skin And Body Protection

Wear suitable protective clothing.

Respiratory Protection

If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Environmental Exposure Controls

Do not allow the product to be released into the environment.

Consumer Exposure Controls

Do not eat, drink or smoke during use.

Other Information

When using, do not eat, drink or smoke.

SECTION 9: Physical and Chemical Properties

9.1. Information on Basic Physical and Chemical Properties

Physical State	Liquid
Appearance	Clear
Odor	Odorless
Odor Threshold	No data available
pH	No data available
Evaporation Rate	No data available
Melting Point	No data available
Freezing Point	No data available
Boiling Point	No data available
Flash Point	> 135 °C (> 275 °F)
Auto-ignition Temperature	No data available
Decomposition Temperature	No data available
Flammability (solid, gas)	Not applicable
Vapor Pressure	No data available
Relative Vapor Density at 20 °C	No data available
Relative Density	No data available
Specific Gravity	0.98
Solubility	No data available
Partition Coefficient n-Octanol/Water	No data available
Viscosity	No data available

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9.2. Other Information

VOC Content < 1%

SECTION 10: Stability and Reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical Stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of Hazardous Reactions

Hazardous polymerization will not occur.

10.4. Conditions to Avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

10.5. Incompatible Materials

Strong acids, strong bases, strong oxidizers.

10.6. Hazardous Decomposition Products

Thermal decomposition may produce: Carbon oxides (CO, CO₂). Silicon oxides. Will decompose above 150 °C (> 300 °F) releasing formaldehyde vapors. Formaldehyde is a potential carcinogen and can act as a potential skin and respiratory sensitizer. Formaldehyde can also cause respiratory and eye irritation.

SECTION 11: Toxicological Information

11.1. Information on Toxicological Effects

Acute Toxicity (Oral) Not classified

Acute Toxicity (Dermal) Not classified

Acute Toxicity (Inhalation) Not classified

Glycidoxypropyltrimethoxysilane (2530-83-8)	
LD50 Oral Rat	8025 mg/kg
LD50 Dermal Rabbit	4250 mg/kg
LC50 Inhalation Rat	> 5.3 mg/l/4h
Octamethylcyclotetrasiloxane (556-67-2)	
LD50 Oral Rat	> 4800 mg/kg (No mortality)
LD50 Dermal Rat	> 2375 mg/kg
LD50 Dermal Rabbit	> 2.5 ml/kg (No mortality)
LC50 Inhalation Rat	36 mg/l/4h

Skin Corrosion/Irritation Not classified

Serious Eye Damage/Irritation Causes serious eye damage.

Respiratory or Skin Sensitization Not classified

Germ Cell Mutagenicity Not classified

Carcinogenicity Not classified

Reproductive Toxicity Suspected of damaging fertility or the unborn child (Inhalation).

Specific Target Organ Toxicity (Single Exposure) Not classified

Specific Target Organ Toxicity (Repeated Exposure) Not classified

Aspiration Hazard Not classified

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Symptoms/Injuries After Inhalation	Prolonged exposure may cause irritation.
Symptoms/Injuries After Skin Contact	Prolonged exposure may cause skin irritation.
Symptoms/Injuries After Eye Contact	Causes permanent damage to the cornea, iris, or conjunctiva.
Symptoms/Injuries After Ingestion	Ingestion may cause adverse effects.
Chronic Symptoms	Suspected of damaging fertility (Inhalation).

SECTION 12: Ecological Information

12.1. Toxicity

Ecology - General Harmful to aquatic life with long lasting effects.

Glycidoxypropyltrimethoxysilane (2530-83-8)	
LC50 Fish 1	55 mg/l (Exposure time: 96 h - Species: Cyprinus carpio)
EC50 - Crustacea [1]	710 mg/l (Exposure time: 48 h - Species: Daphnia magna)
ErC50 (Algae)	350 mg/l Exposure time: 96 h - Species: Pseudokirchnerella subcapitata)
NOEC Chronic Crustacea	100 mg/l
Octamethylcyclotetrasiloxane (556-67-2)	
LC50 Fish 1	> 22 µg/l
NOEC Chronic Fish	0.0044 mg/l

12.2. Persistence and Degradability

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Persistence and Degradability	May cause long-term adverse effects in the environment.

12.3. Bioaccumulative Potential

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Bioaccumulative Potential	Not established.
Octamethylcyclotetrasiloxane (556-67-2)	
BCF Fish 1	12400
Partition coefficient n-octanol/water (Log Pow)	5.1

12.4. Mobility In Soil

No additional information available

12.5. Other Adverse Effects

Other Information Avoid release to the environment.

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SECTION 13: Disposal Considerations

13.1. Waste Treatment Methods

Waste Disposal
Recommendations

Dispose of waste material in accordance with all local, regional, national, and international regulations. Dispose of contents/container in accordance with local, regional, national, and international regulations.

Additional Information

Container may remain hazardous when empty. Continue to observe all precautions.

Ecology - Waste Materials

Avoid release to the environment. This material is hazardous to the aquatic environment. Keep out of sewers and waterways.

SECTION 14: Transport Information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued.

14.1. In Accordance with DOT

Not regulated for transport

14.2. In Accordance with IMDG

Not regulated for transport

14.3. In Accordance with IATA

Not regulated for transport

SECTION 15: Regulatory Information

15.1. US Federal Regulations

All components in this mixture are listed on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory, have been exempted, are not listed, not disclosed due to CBI requirements or disclosure rules according to the relevant regulation.

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SARA Section 311/312 Hazard Classes	Health hazard - Reproductive toxicity Health hazard - Serious eye damage or eye irritation

15.2. US State Regulations

Glycidoxypropyltrimethoxysilane (2530-83-8)
U.S. - Texas - Effects Screening Levels - Long Term U.S. - Texas - Effects Screening Levels - Short Term
Octamethylcyclotetrasiloxane (556-67-2)
U.S. - Texas - Effects Screening Levels - Long Term U.S. - Texas - Effects Screening Levels - Short Term U.S. - Maine - Chemicals of Concern U.S. - Oregon - Priority Persistent Pollutant - Tier I - Persistent Pollutants U.S. - Minnesota - Chemicals of High Concern U.S. - Minnesota - Chemicals of High Concern - Persistent Bioaccumulative Toxins U.S. - California - Safer Consumer Products - Initial List of Candidate Chemicals and Chemical Groups

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SECTION 16: Other Information, Including Date of Preparation or Last Revision

Date of Preparation or Latest Revision 08/11/2022

Other Information This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

H226	Flammable liquid and vapor
H318	Causes serious eye damage
H361	Suspected of damaging fertility or the unborn child
H402	Harmful to aquatic life
H410	Very toxic to aquatic life with long lasting effects
H412	Harmful to aquatic life with long lasting effects

NFPA Health Hazard

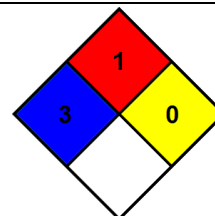
3 - Materials that, under emergency conditions, can cause serious or permanent injury.

NFPA Fire Hazard

1 - Materials that must be preheated before ignition can occur.

NFPA Reactivity Hazard

0 - Material that in themselves are normally stable, even under fire conditions.



HMIS III Rating Health

3 Serious Hazard

* Chronic - Chronic (long-term) health effects may result from repeated overexposure

Flammability Physical

1 Slight Hazard

0 Minimal Hazard

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