

# R-2930

## Thermally conductive silicone

### DESCRIPTION

- Two-part, white, thermally conductive silicone
- Cure may be heat accelerated
- 15:1 Mix Ratio (Part A: Part B)

### APPLICATION

- To provide heat transfer between electrical/electronic components and their heat sinks
- Use to adhere integrated circuit substrates, base plates, heat sinks or where grooves or other configurations require a non-flowable to limited flow material

### PROPERTIES

Typical Properties	Average Result	Metric Conv.	Standard	NT-TM
<b>Uncured:</b>				
Chemical Classification	VMQ	-	-	-
Color	White	-	-	-
Consistency	Paste	-	-	-
Work Time at 25°C (77°F)	3 hours	-	-	008
<b>Cured: 30 min at 150°C (302°F)</b>				
Operating Temperature Range	-85 to 465°F	-65 to 240°C	-	-
Specific Gravity at 25°C (77°F)	1.55	-	ASTM D792	003
Durometer, Type A	80	-	ASTM D2240	006
Tensile Strength	260 psi	1.72 Mpa	ASTM D412, D882	007
Elongation	20 %	-	ASTM D412, D882	007
Thermal Conductivity	1.46 W/mk	35 x 10 <sup>-4</sup> cal/cm-sec-°C	ASTM C177	101
Dielectric Strength	880 Volts/mil	34.6 kV/mm	ASTM D149	-

## INSTRUCTIONS FOR USE

### Mixing

Stir Part A well prior to weighing for mixing to ensure the filler is homogeneous throughout. Thoroughly mix in a ratio of 15:1 Part A to Part B.

### Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all applicable safety precautions. Slowly apply vacuum to a container rated for use and of volume at least four times that of material being deaerated. Hold vacuum until presence of air is no longer evident.

### Substrate Consideration

R-2930 will cure in contact with most materials. Exceptions include butyl and chlorinated rubbers, some RTV silicones and unreacted residues of some curing agents.

Note: Some bonding applications may require the use of a primer. NuSil Technology CF1-135 silicone primer is recommended.

### Adjustable Cure Schedule

Product cures at room temperature and a wide range of cure times and temperatures to accommodate different production needs. [Contact](#) NuSil Technology for details.

## WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 12 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.

### Packaging

100 Gram Kit  
250 Gram Kit  
500 Gram Kit

### Warranty

12 Months

## WARNINGS ABOUT PRODUCT SAFETY

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