

FS-3775

Fluorosilicone adhesive/sealant

DESCRIPTION

- A translucent, one-part, RTV silicone
- Based on a fluorosilicone polymer

APPLICATION

- For sealing and bonding applications requiring solvent and/or fuel resistance
- Bonds aggressively to most surfaces
- For protecting or bonding hardware components exposed to gasoline or aviation fuels
- For applications requiring an operating temperature range of -65°C to 240°C (-85°F to 465°F)

PROPERTIES

Typical Properties	Average Result	Metric Conv.	Standard	NT-TM
Uncured:				
Appearance	Translucent	-	ASTM D2090	002
Consistency	Thixotropic	-	-	-
Extrusion Rate*	250 g/min	-	ASTM C603	033
Non-Volatile Content	100%	-	ASTM D2288	004
Tack-Free Time	8 minutes	-	ASTM C679	005
Cured: 72 hours at ambient temperature and humidity				
Specific Gravity	1.29	-	ASTM D792	003
Durometer, Type A	30	-	ASTM D2240	006
Tensile Strength	450 psi	3.1 MPa	ASTM D412	007
Elongation	400%	-	ASTM D412	007
Tear Strength	40 ppi	7.1 N/mm	ASTM D624	009

*Performed using a SEMCO® 440 nozzle with an 1/8" orifice and 60 +/-5 psi air pressure

CURE TIME

Cure time depends upon humidity and the thickness of the material being bonded. Accomplish cure by exposing to atmospheric moisture. Therefore cure may take longer in dry air. Cure occurs at any level above 20% relative humidity. Cure continues for several days until acetic acid odor has disappeared. Vulcanization and cure are not significantly improved by heating. Some cure schedules* include:

<u>65°C (149°F)</u>	<u>100°C (212°F)</u>
10 minutes	3 minutes

* Cure time defined as the time required for a knife coat layer ~0.02" to be removed from a release liner

Note: Some bonding applications may require the use of a primer. NuSil Technology SP-120 is recommended.

SPECIFICATIONS

Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

WARRANTY INFORMATION

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WARNINGS ABOUT PRODUCT SAFETY

NuSil Technology believes, to the best of its knowledge, that the information and data contained herein are accurate and

Packaging

6 Oz Tube (177 mL)

Warranty

12 Months

reliable. The user is responsible to determine the material's suitability and safety of use. NuSil Technology cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil Technology makes no warranty concerning fitness for any use or purpose. NuSil Technology has completed no testing to establish safety of use in any medical application.

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