

CV1-1144-0

Controlled volatility RTV silicone atomic oxygen protective overcoat

DESCRIPTION

- One-part silicone dispersion
- Provided as an RTV silicone dispersion in VM&P Naphtha

Meets or exceeds the ASTM E 595 low outgas specifications outlined in NASA SP-R-0022A and European Space Agency PSS-014-702, with a TML of $\leq 1\%$ and CVCM of $\leq 0.1\%$

APPLICATION

- For applications requiring low outgassing and minimal volatile condensables under extreme operating conditions
- As a protective overcoating for atomic oxygen resistance in space applications
- Provides radiation and thermal stress resistance
- Ideal for coating electronics components due to a non-corrosive nature
- For applications requiring a broader operating temperature range

PROPERTIES

Typical Properties	Average Result	Standard	NT-TM
Uncured:			
Non-Volatile Content	50%	ASTM D2288	004
Viscosity	850 cP (850 mPas)	ASTM D1084, D2196	001
Tack-Free Time	10 minutes	ASTM C679	005
Cured: 7 days minimum at ambient temperature and humidity			
Appearance	Translucent, rubber-like solid	ASTM D2090	002
Specific Gravity	1.11	ASTM D792	003
Collected Volatile Condensable Material (CVCM)	0.02%	ASTM E595	072
Total Mass Loss (TML)	0.41%	ASTM E595	072

Properties tested on a lot-to-lot basis. Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

INSTRUCTIONS FOR USE

Thoroughly stir prior to use, as the product separates. Apply by spraying, dipping or brushing. Thin with VM&P Naphtha (NuSil Technology R-1001) to the appropriate viscosity for spray equipment. Mix with a moisture free solvent in a closed container, preferably with a commercial paint shaker.

Caution: Consult the MSDS for CV1-1144-0 prior to use, as the solvent carrier is hazardous.

Inhibition Concerns

Although generally considered to be non-corrosive to most substrates, the oxime cure system may cause discoloration in the presence of copper or copper alloys.

Note: Some bonding applications may require the use of a primer. NuSil Technology SP-120 silicone primer is recommended.

OPERATING TEMPERATURE

The operating temperature range of a silicone in any application is dependent on many variables, including but not limited to: temperature, time of exposure, type of atmosphere, exposure of the material's surface to the atmosphere, and mechanical stress. In addition, a material's physical properties will vary at both the high and low end of the operating temperature range. This type of silicone typically remains flexible at extremely low temperatures and has been known to perform at -120°C (-248°F) as well as resist breakdown at elevated temperatures up to 300°C (572°F). The user is responsible to verify performance of a material in a specific application.

ROHS AND REACH COMPLIANCE

Please [contact](#) NuSil Technology's Regulatory Compliance department with any questions or for further assistance

SPECIFICATIONS

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Packaging

100 Gram
1 Pint (400 g)

Warranty

6 Months

WARRANTY INFORMATION

The warranty period provided by NuSil Technology LLC (hereinafter "NuSil Technology") is 6 months from the date of shipment when stored below 40°C in original unopened containers. Unless NuSil Technology provides a specific written warranty of fitness for a particular use, NuSil Technology's sole warranty is that the product will meet NuSil Technology's then current specification. NuSil Technology specifically disclaims all other expressed or implied warranties, including, but not limited to, warranties of merchantability and fitness for use. The exclusive remedy and NuSil Technology's sole liability for breach of warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. NuSil Technology expressly disclaims any liability for incidental or consequential damages.

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NuSil Technology has tested this material only to determine if the product meets the applicable specifications. (Please [contact](#) NuSil Technology for assistance and recommendations when establishing specifications.) When considering the use of NuSil Technology products in a particular application, review the latest Material Safety Data Sheet and [contact](#) NuSil Technology with any questions about product safety information.

Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the

requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

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