

# CF5-3521-2

## Fluorosilicone elastomer

### DESCRIPTION

- Two-part, fluorosilicone elastomer
- 1:1 Mix Ratio (Part A:B)
- Cures at room temperature or rapidly with heat
- 50 mole % fluorosilicone

### APPLICATION

- Use as a coating, sealant, adhesive or molding material in applications requiring solvent resistance

### PROPERTIES

Typical Properties	Average Result		Metric Conv.	Standard	NT-TM
	Part A	Part B			
<b>Uncured:</b>					
Appearance	Black	Clear	-	ASTM D2090	002
Viscosity	240,000 cP		240,000 Mpa	ASTM D1084, D2196	001
Work Time	3.5 hours		-	-	008
<b>Cured: 48 hours at ambient room temperature and humidity</b>					
Operating Temperature Range	-85 to 465°F		-65 to 240°C	-	-
Specific Gravity	1.30		-	ASTM D792	003
Durometer, Type A	30		-	ASTM D2240	006
Tensile Strength	550 psi		3.8 Mpa	ASTM D412, D882	007
Elongation	275 %		-	ASTM D412, D882	007
Tear Strength	35 ppi		6.2 kN/mm	ASTM D624	009

## INSTRUCTIONS FOR USE

### Mixing

Mix in a 1:1 ratio by weight, Part A to Part B.

### Substrate Considerations

Cures in contact with most materials. Exceptions include butyl and chlorinated rubbers, some RTV silicones containing organotin and/or amines, and unreacted residues of some curing agents.

Note: Some bonding applications may require the use of a primer. NuSil Technology CF1-135 is recommended.

### Vacuum Deaeration

Remove air entrapped during mixing by common vacuum deaeration procedure, observing all applicable safety precautions. Slowly apply vacuum, up to 28 inches Hg, to a container rated for use and of volume at least four times that of material being deaerated. Hold vacuum until presence of air is no longer evident.

### Adjustable Cure Schedule

Product cures at room temperature and a wide range of elevated temperatures and cure times to accommodate different production needs. Contact NuSil Technology for details.

## SPECIFICATIONS

Do not use the properties shown in this technical profile as a basis for preparing specifications. Please [contact](#) NuSil Technology for assistance and recommendations in establishing particular specifications.

## WARRANTY INFORMATION

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### Packaging

50 ml SxS Kit  
400 ml SxS Kit  
2 Pint Kit (910 g)

### Warranty

12 Months

## WARNINGS ABOUT PRODUCT SAFETY

NuSil Technology believes, to the best of its knowledge, that the information and data contained herein are accurate and reliable. The user is responsible to determine the material's suitability and safety of use. NuSil Technology cannot know each application's specific requirements and hereby notifies the user that it has not tested or determined this material's suitability or safety for use in any application. The user is responsible to adequately test and determine the safety and suitability for their application and NuSil Technology makes no warranty concerning fitness for any use or purpose. NuSil Technology has completed no testing to establish safety of use in any medical application.

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Do not use any chemical in a food, drug, cosmetic, or medical application or process until having determined the safety and legality of the use. The user is responsible to meet the requirements of the U.S. Food and Drug Administration (FDA) and any other regulatory agencies. Before handling any other materials mentioned in the text, the user is advised to obtain available product safety information and take the necessary steps to ensure safety of use.

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