Version: 4.0

NuSil

SECTION 1: Identification of the Substance/mixture and of the Company/Undertaking

1.1. Product Identifier

Product form Product Name Synonyms Mixture R4-1140 Silicone Adhesive

1.2. Relevant Identified Uses of the Substance or Mixture and Uses Advised Against

1.2.1. Relevant Identified Uses

Use of the Substance/Mixture For professional use only.

1.2.2. Uses Advised Against

No additional information available

1.3. Details of the Supplier of the Safety Data Sheet

NuSil Technology Europe 1198 Avenue Maurice Donat Le Natura Bt. 2 06250 Mougins France +33 4 92 96 93 31 ehs@nusil.com www.nusil.com

1.4. Emergency Telephone Number

Emergency Number : 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and Maritime) +(44)-870-8200418 +(353)-19014670

SECTION 2: Hazards Identification

2.1. Classification of the Substance or Mixture

Classification According to Regulation (EC) No. 1272/2008 [CLP]

Skin Corr. 1B H314 Eye Dam. 1 H318

Full text of hazard classes and H-statements : see section 16

2.2. Label Elements

Labelling According to Regulation (EC) No. 1272/2008 [CLP]

Hazard Pictograms (CLP)

Signal Word (CLP) Hazardous Ingredients Hazard Statements (CLP) Precautionary Statements (CLP)	GHSOS Danger Silanetriol, ethyl-, triacetate H314 - Causes severe skin burns and eye damage. P260 - Do not breathe vapours, mist, or spray P264 - Wash hands, forearms and face thoroughly after handling
, , , ,	P264 - Wash hands, forearms and face thoroughly after

According to Regulation	(EC) No. 1907/2006 (REACH	I) with its amendment Regulation (EU) 2015/830	

P280 - Wear eye protection, face protection, protective clothing, protective gloves

P301+P330+P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting

P303+P361+P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 - Immediately call a POISON CENTER or doctor

P321 - Specific treatment (see SECTION 4 on this SDS) P405 - Store locked up.

P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

EUH-statements

EUH014 - Reacts violently with water.

2.3. Other Hazards

Other Hazards Not Contributing to the Classification

Exposure may aggravate pre-existing eye, skin, or respiratory conditions.

SECTION 3: Composition/Information on Ingredients

3.1. Substances

Not applicable

3.2. Mixture

Name	Product Identifier	%	Classification According to Regulation (EC) No. 1272/2008 [CLP]
Silanetriol, ethyl-, triacetate	(CAS-No.) 17689-77-9 (EC-No.) 241-677-4	< 10	Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Eye Dam. 1, H318
Glycidoxypropyltrimethoxysilane	(CAS-No.) 2530-83-8 (EC-No.) 219-784-2	< 1	Eye Dam. 1, H318

Full text of H-statements: see section 16

SECTION 4: First Aid Measures

4.1. Description of First-aid Measures

First-Aid Measures General	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-Aid Measures After Inhalation	When symptoms occur: go into open air and ventilate suspected area. Obtain medical attention if breathing difficulty persists.
First-Aid Measures After Skin Contact	Remove contaminated clothing. Immediately flush skin with plenty of water for at least 30 minutes. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or doctor.

Safety Data Sheet According to Regulation (EC) No. 1907

ccording to Regulation	EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830	

First-Aid Measures After Eye	Rinse cautiously with water for at least 30 minutes. Remove
Contact	contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
First-Aid Measures After	Rinse mouth. Do NOT induce vomiting. Obtain medical
Ingestion	attention.
4.2. Most Important Symptoms	and Effects Both Acute and Delayed
Symptoms/Effects	Causes severe skin burns and eye damage.
Symptoms/Effects After	May be corrosive to the respiratory tract.
Inhalation	
Symptoms/Effects After Skin Contact	Causes severe irritation which will progress to chemical burns.
Symptoms/Effects After Eye Contact	Causes permanent damage to the cornea, iris, or conjunctiva.
Symptoms/Effects After	May cause burns or irritation of the linings of the mouth, throat,
Ingestion	and gastrointestinal tract.
Chronic Symptoms	None expected under normal conditions of use.
4.3. Indication of Any Immedia	ate Medical Attention and Special Treatment Needed

If exposed or concerned, get medical advice and attention. If medical advice is needed, have product container or label at hand.

SECTION 5: Firefighting Measures

5.1. Extinguishing Media

Suitable Extinguishing Media	Water spray, dry chemical, foam, carbon dioxide.
Unsuitable Extinguishing Media	Do not use a heavy water stream. Use of heavy stream of water
	may spread fire.

5.2. Special Hazards Arising From the Substance or Mixture

	•
Fire Hazard	Not considered flammable but may burn at high temperatures.
Explosion Hazard	Product is not explosive.
Reactivity	May react exothermically with water releasing heat. Adding an
	acid to a base or base to an acid may cause a violent
	reaction.

5.3. Advice for Firefighters

Precautionary Measures Fire Firefighting Instructions Protection During Firefighting Exercise caution when fighting any chemical fire. Use water spray or fog for cooling exposed containers. Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental Release Measures

6.1. Personal Precautions, Protective Equipment and Emergency Procedures

General Measures	Do not breathe vapour, mist or spray. Do not get in eyes, on skin, or on clothing.
6.1.1. For Non-Emergency Personn	el
Protective Equipment	Use appropriate personal protective equipment (PPE).
Emergency Procedures	Evacuate unnecessary personnel.
6.1.2. For Emergency Responders	
Protective Equipment	Equip cleanup crew with proper protection.

Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Emergency Procedures	Upon arrival at the scene, a first responder is expected to
	recognize the presence of dangerous goods, protect oneself
	and the public, secure the area, and call for the assistance of
	trained personnel as soon as conditions permit. Ventilate area.

6.2. Environmental Precautions

Prevent entry to sewers and public waters.

6.3. Methods and Materials for Containment and Cleaning Up

v 1
Contain any spills with dikes or absorbents to prevent migration
and entry into sewers or streams. As an immediate
precautionary measure, isolate spill or leak area in all directions.
Clean up spills immediately and dispose of waste safely.
Transfer spilled material to a suitable container for disposal.
Contact competent authorities after a spill. Cautiously
neutralize spilled liquid.

6.4. Reference to Other Sections

See Section 8 for exposure controls and personal protection and Section 13 for disposal considerations.

SECTION 7: Handling And Storage

7.1. Precautions for Safe Handling

Additional Hazards When	May release corrosive vapors.
Processed	
Precautions for Safe Handling	Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Do not get in eyes, on skin, or on clothing. Handle empty containers with care because they may still present a hazard. Do not breathe vapours, mist, spray.
Hygiene Measures	Handle in accordance with good industrial hygiene and safety procedures.
7.2. Conditions for Safe Storage	ge, Including Any Incompatibilities
Technical Measures	Comply with applicable regulations.
Storage Conditions	Keep container closed when not in use. Store in a dry, cool place. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials. Store in original

Incompatible Materials

7.3. Specific End Use(S)

For bonding silicone elastomers to each other and some synthetics and metals. For professional use only.

SECTION 8: Exposure Controls/Personal Protection

8.1. Control Parameters

No additional information available

8.2. Exposure Controls

Appropriate Engineering	
Controls	

Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure adequate ventilation, especially in confined areas. Ensure all national/local regulations are observed.

container or corrosive resistant and/or lined container.

Strong acids, strong bases, strong oxidizers.

Safety Data Sheet

 According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

 Personal Protective Equipment
 Gloves. Protective clothing. Protective goggles. Face shield. Insufficient ventilation: wear respiratory protection.

 Materials for Protective Clothing
 Chemically resistant materials and fabrics. Corrosion-proof

Hand Protection Eye Protection Skin and Body Protection Respiratory Protection Chemically resistant materials and fabrics. Corrosion-proof clothing. Wear protective gloves. Chemical safety goggles and face shield. Wear suitable protective clothing. If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn. In case of inadequate ventilation, oxygen deficient atmosphere, or where exposure levels are not known wear approved respiratory protection.

Other Information

When using, do not eat, drink or smoke.

SECTION 9: Physical and Chemical Hazards

9.1. Information on Basic Physical and Chemical Properties

Physical State	Liquid			
Colour	Colourless			
Odour	No data available			
Odour Threshold	No data available			
рН	No data available			
Evaporation Rate	No data available			
Melting Point	No data available			
Freezing Point	No data available			
Boiling Point	No data available			
Flash Point	> 135 °C (275 °F)			
Auto-Ignition Temperature	No data available			
Decomposition Temperature	No data available			
Flammability (Solid, Gas)	Not applicable			
Vapour Pressure	No data available			
Relative Vapour Density At 20 °C	No data available			
Relative Density	1,12 (water = 1)			
Solubility	No data available			
Partition Coefficient n-Octanol/Water	No data available			
Viscosity, Kinematic	No data available			
Viscosity, Dynamic	No data available			
Explosive Properties	No data available			
Oxidising Properties	No data available			
Explosive Limits	Not applicable			
9.2. Other Information				
VOC contant $< 10^{\circ}$				

VOC content

<1%

SECTION 10: Stability and Reactivity

10.1. Reactivity

May react exothermically with water releasing heat. Adding an acid to a base or base to an acid may cause a violent reaction.

10.2. Chemical Stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility Of Hazardous Reactions

Hazardous polymerization will not occur.

10.4. Conditions To Avoid

Direct sunlight, extremely high or low temperatures, and incompatible materials.

10.5. Incompatible Materials

Strong acids, strong bases, strong oxidizers.

10.6. Hazardous Decomposition Products

Thermal decomposition generates: Corrosive vapors. Carbon oxides (CO, CO₂). Silicon oxides.

SECTION 11: Toxicological Information

11.1. Information On Toxicological Effects

Acute Toxicity	
----------------	--

Not classified (Based on available data, the classification criteria are not met)

Silanetriol, ethyl-, triacetate (1768	39-77-9)	
LD50 Oral Rat	1460 mg/kg	
LD50 Oral	1462 mg/kg	
Glycidoxypropyltrimethoxysilane	(2530-83-8)	
LD50 Oral Rat	8025 mg/kg	
LD50 Dermal Rabbit	4250 mg/kg	
LC50 Inhalation Rat	> 5,3 mg/l/4h	
Skin Corrosion/Irritation	Causes severe skin burns and eye damage.	
Eye Damage/Irritation	Causes serious eye damage.	
Respiratory or Skin Sensitization	Not classified (Based on available data, the classification	
	criteria are not met)	
Germ Cell Mutagenicity	Not classified (Based on available data, the classification criteria are not met)	
Carcinogenicity	Not classified (Based on available data, the classification criteria are not met)	
Reproductive Toxicity	Not classified (Based on available data, the classification criteria are not met)	
Specific Target Organ Toxicity (Single Exposure)	Not classified (Based on available data, the classification criteria are not met)	
Specific Target Organ Toxicity (Re Exposure)	peated Not classified (Based on available data, the classification criteria are not met)	
Aspiration Hazard	Not classified (Based on available data, the classification criteria are not met)	

Safety Data Sheet According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

SECTION 12: Ecological Information

12.1. Toxicity

Ecology - General	Not classified.		
Glycidoxypropyltrimethoxysilane (2530-83-8)			
LC50 Fish 1	55 mg/l (Exposure time: 96 h - Species: Cyprinus carpio)		
EC50 Daphnia 1	710 mg/l (Exposure time: 48 h - Species: Daphnia magna)		
ErC50 (Algae)	350 mg/l Exposure time: 96 h - Species: Pseudokirchnerella subcapitata)		
12.2. Persistence and Degradability			
R4-1140			
Persistence and Degradability	Not established.		
12.3. Bioaccumulative Potential			

I R4-1140

Bioaccumulative potential

Not established.

12.4. Mobility in Soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other Adverse Effects Other Information

Avoid release to the environment.

SECTION 13: Disposal Considerations

13.1. Waste Treatment Methods

Product/Packaging Disposal	Dispose of contents/container in accordance with local,
Recommendations	regional, national, and international regulations.
Additional Information	Container may remain hazardous when empty. Continue to
	observe all precautions.
Ecology - Waste Materials	Avoid release to the environment.

SECTION 14: Transport Information

The shipping description(s) stated herein were prepared in accordance with certain assumptions at the time the SDS was authored, and can vary based on a number of variables that may or may not have been known at the time the SDS was issued. Except by transportation by aircraft, the transport classification does not apply to packages smaller than 1.0 L (0.3 gallons).

ADR IMDG IATA ADN RID 14.1. UN Number 1760 1760 1760 1760 1760 14.2. UN Proper Shipping Name CORROSIVE CORROSIVE CORROSIVE CORROSIVE CORROSIVE LIQUID, N.O.S. LIQUID, N.O.S. LIQUID, N.O.S. LIQUID, N.O.S. LIQUID, N.O.S. (CONTAINS (CONTAINS (CONTAINS (CONTAINS (CONTAINS Silanetriol, ethyl-, Silanetriol, ethyl-, Silanetriol, ethyl-, Silanetriol, ethyl-, Silanetriol, ethyl-, triacetate) triacetate) triacetate) triacetate) triacetate)

In accordance with ADR / RID / IMDG / IATA / ADN

Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

ADR	IMDG	IATA	ADN	RID
14.3. Transport H	lazard Class(Es)			
8	8	8	8	8
8	8			8
14.4. Packing Group				
I	II	II		II
14.5. Environmental Hazards				
Dangerous for the environment : No	Dangerous for the environment : No Marine pollutant : No	Dangerous for the environment : No	Dangerous for the environment : No	Dangerous for the environment : No

14.6. Special Precautions For User

No additional information available

14.7. Transport in Bulk According to Annex II of MARPOL and The IBC Code Not applicable

SECTION 15: Regulatory Information

15.1. Safety, Health and Environmental Regulations/Legislation Specific for the Substance or Mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions Contains no substance on the REACH candidate list Contains no REACH Annex XIV substances

15.1.2. National Regulations

No additional information available

15.2. Chemical Safety Assessment

No chemical safety assessment has been carried out

SECTION 16: Other Information

Indication of Changes

Section	Section Header	Change	Date Changed
1	Identification of the substance/mixture and of the	Modified	04/10/2019
	company/undertaking		
2	Hazards identification	Modified	04/10/2019
3	Composition/information on ingredients	Modified	04/10/2019
4	First aid measures	Modified	04/10/2019
9	Physical and chemical properties	Modified	04/10/2019
11	Toxicological information	Modified	04/10/2019
14	Transport information	Modified	04/10/2019

Date of Preparation or Latest 04/10/2019 Revision

Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Data Sources	Information and data obtained and used in the authoring of this safety data sheet could come from database subscriptions, official government regulatory body websites,
	product/ingredient manufacturer or supplier specific information, and/or resources that include substance specific data and classifications according to GHS or their subsequent
	adoption of GHS.
Other Information	According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Full Text of H- and EUH-statements:

•			
	Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4	
	Eye Dam. 1	Serious eye damage/eye irritation, Category 1	
	Skin Corr. 1B	Skin corrosion/irritation, Category 1B	
	H302	Harmful if swallowed.	
	H314	Causes severe skin burns and eye damage.	
	H318	Causes serious eye damage.	
	EUH014	Reacts violently with water.	

Abbreviations and Acronyms

Abbreviations and Acronyms	
ACGIH – American Conference of Governmental Industrial Hygienists	NDS - Najwyzsze Dopuszczalne Stezenie
ADN – European Agreement Concerning the International Carriage of Dangerous	NDSCh - Najwyzsze Dopuszczalne Stezenie Chwilowe
Goods by Inland Waterways	NDSP - Najwyzsze Dopuszczalne Stezenie Pulapowe
ADR - European Agreement Concerning the International Carriage of Dangerous	NOAEL - No-Observed Adverse Effect Level
Goods by Road	NOEC - No-Observed Effect Concentration
ATE - Acute Toxicity Estimate	NRD - Nevirsytinas Ribinis Dydis
BCF - Bioconcentration Factor	NTP – National Toxicology Program
BEI - Biological Exposure Indices (BEI)	OEL - Occupational Exposure Limits
BOD - Biochemical Oxygen Demand	PBT - Persistent, Bioaccumulative and Toxic
CAS No Chemical Abstracts Service Number	PEL - Permissible Exposure Limit
CLP – Classification, Labeling and Packaging Regulation (EC) No 1272/2008	pH – Potential Hydrogen
COD – Chemical Oxygen Demand	REACH – Registration, Evaluation, Authorisation, and Restriction of Chemicals
EC – European Community	RID – Regulations Concerning the International Carriage of Dangerous Goods by Rail
EC50 - Median Effective Concentration	SADT - Self Accelerating Decomposition Temperature
EEC – European Economic Community	SDS - Safety Data Sheet
EINECS – European Inventory of Existing Commercial Chemical Substances	STEL - Short Term Exposure Limit
EmS-No. (Fire) - IMDG Emergency Schedule Fire	STOT - Specific Target Organ Toxicity
EmS-No. (Spillage) - IMDG Emergency Schedule Spillage	TA-Luft - Technische Anleitung zur Reinhaltung der Luft
EU – European Union	TEL TRK – Technical Guidance Concentrations
ErC50 - EC50 in Terms of Reduction Growth Rate	ThOD – Theoretical Oxygen Demand
GHS – Globally Harmonized System of Classification and Labeling of Chemicals	TLM - Median Tolerance Limit
IARC - International Agency for Research on Cancer	TLV - Threshold Limit Value
IATA - International Air Transport Association	TPRD - Trumpalaikio Poveikio Ribinis Dydis
IBC Code - International Bulk Chemical Code	TRGS 510 - Technische Regel für Gefahrstoffe 510 - Lagerung von Gefahrstoffen in
IMDG - International Maritime Dangerous Goods	ortsbeweglichen Behältern
IPRV - Ilgalaikio Poveikio Ribinis Dydis	TRGS 552 – Technische Regeln für Gefahrstoffe - N-Nitrosamine
IOELV – Indicative Occupational Exposure Limit Value	TRGS 900 - Technische Regel für Gefahrstoffe 900 – Arbeitsplatzgrenzwerte
LC50 - Median Lethal Concentration	TRGS 903 - Technische Regel für Gefahrstoffe 903 - Biologische Grenzwerte
LD50 - Median Lethal Dose	TSCA - Toxic Substances Control Act
LOAEL - Lowest Observed Adverse Effect Level	TWA - Time Weighted Average
LOEC - Lowest-Observed-Effect Concentration	VOC – Volatile Organic Compounds
Log Koc - Soil Organic Carbon-water Partitioning Coefficient	VLA-EC - Valor Límite Ambiental Exposición de Corta Duración
Log Kow - Octanol/water Partition Coefficient	VLA-ED - Valor Límite Ambiental Exposición Diaria
Log Pow - Ratio of the equilibrium concentration (C) of a dissolved substance in a	VLE – Valeur Limite D'exposition
two-phase system consisting of two largely immiscible solvents, in this case octanol	VME – Valeur Limite De Moyenne Exposition
and water	vPvB - Very Persistent and Very Bioaccumulative
MAK – Maximum Workplace Concentration/Maximum Permissible Concentration	WEL – Workplace Exposure Limit
MARPOL - International Convention for the Prevention of Pollution	WGK - Wassergefährdungsklasse

Nusil EU GHS SDS

The information provided in this Safety Data Sheet (SDS) was prepared based on data believed to be accurate as of the date of this SDS. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL TECHNOLOGY LLC AND ITS AFFILIATED COMPANIES ("NUSIL") EXPRESSLYDISCLAIMS ANY AND ALL REPRESENTATIONS AND WARRANTIES REGARDING THE INFORMATION CONTAINED HEREIN INCLUDING, WITHOUT LIMITATION, AS TO ACCURACY, COMPLETENESS, FITNESS FOR PURPOSE OR USE, MERCHANTABILITY, NON-INFRINGEMENT, PERFORMANCE, SAFETY, SUITABILITY AND STABILITY. This SDS is intended as a guide to the appropriate use, handling, storage and disposal of the product to which it relates by properly trained personnel, and is not intended to be comprehensive. Users of NuSil's products are advised to perform their own tests and to exercise

Safety Data Sheet

According to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

their own judgment to determine the safety, suitability and appropriate use, handling, storage and disposal of each product and product combination for their own purposes and uses. TO THE GREATEST EXTENT PERMITTED BY LAW, NUSIL DISCLAIMS LIABILITY FOR, AND BY USING NUSIL'S PRODUCTS PURCHASER AGREES THAT UNDER NO CIRCUMSTANCES SHALL NUSIL BE LIABLE FOR, SPECIAL, INDIRECT, INCIDENTAL, PUNITIVE OR CONSEQUENTIAL DAMAGES OF ANY TYPE OR KIND, INCLUDING WITHOUT LIMITATION, FOR LOSS OF PROFITS, REPUTATIONAL DAMAGE, PRODUCT RECALL OR BUSINESS INTERRUPTION.