

Safety Data Sheet

According to regulation (EU) No. 2015/830 and regulation (EC) No. 1272/2008

Revision date:

Date of issue:

18/07/2014

Version: 2.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Mixture

Product Name : EPM-2482 Part A

Synonyms Controlled Volatility Silicone Gel

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture As an embedding or potting compound for environmental

protection of electronic assemblies in electronic and space

applications. For professional use only.

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC 1050 Cindy Lane Carpinteria, California 93013

USA

(805) 684-8780 ehs@nusil.com www.nusil.com

1.4. Emergency telephone number

Emergency: 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and

number Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

2.3. Other Hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Within the meaning of Regulation (EC) No 1272/2008 and Directives 67/548/EEC and 1999/45/EC: this mixture is not considered a hazard when used in a manner which is consistent with the labeled directions.

Safety Data Sheet

According to regulation (EU) No. 2015/830 and regulation (EC) No. 1272/2008

SECTION 4: First aid measures

4.1. Description of First Aid Measures

First-aid measures general Never give anything by mouth to an unconscious person. If you feel

unwell, seek medical advice (show the label if possible).

First-aid measures after inhalation Remove to fresh air and keep at rest in a position comfortable for

breathing. Obtain medical attention if breathing difficulty persists.

First-aid measures after skin Rinse immediately with plenty of water. Obtain medical attention if

irritation develops or persists. contact

First-aid measures after eye Rinse cautiously with water for at least 15 minutes. Remove contact contact

lenses, if present and easy to do. Continue rinsing. Obtain medical

attention.

First-aid measures after ingestion Do NOT induce vomiting. Rinse mouth. Immediately call a POISON

CENTER or doctor/physician.

4.2. Most Important Symptoms and Effects, Both Acute and Delayed

None expected under normal conditions of use. Symptoms/injuries

Symptoms/injuries after inhalation May cause respiratory irritation.

Symptoms/injuries after skin May cause skin irritation.

contact

Symptoms/injuries after eye

contact

May cause eye irritation.

Symptoms/injuries after ingestion Ingestion is likely to be harmful or have adverse effects.

Chronic symptoms None expected under normal conditions of use.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Firefighting measures

5.1. Extinguishing Media

Suitable extinguishing media Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media Do not use a heavy water stream. Use of heavy stream of water may

spread fire. Application of water stream to hot product may cause

frothing and increase fire intensity.

5.2. Special Hazards Arising From the Substance or Mixture

Fire hazard Not considered flammable but may burn at high temperatures.

Explosion hazard Product is not explosive.

Hazardous reactions will not occur under normal conditions. Reactivity

5.3. Advice for firefighters

Precautionary measures fire Exercise caution when fighting any chemical fire. Firefighting instructions Use water spray or fog for cooling exposed containers.

Protection during firefighting Do not enter fire area without proper protective equipment, including

respiratory protection.

Other information Refer to Section 9 for flammability properties.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures Avoid all contact with skin, eyes, or clothing. Avoid breathing (vapor,

mist, spray).

6.1.1. For non-emergency personnel

Protective equipment Use appropriate personal protection equipment (PPE).

Evacuate unnecessary personnel. **Emergency procedures**

6.1.2. For emergency responders

Protective equipment Equip cleanup crew with proper protection.

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Safety Data Sheet

According to regulation (EU) No. 2015/830 and regulation (EC) No. 1272/2008

Emergency procedures Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment Contain any spills with dikes or absorbents to prevent migration and

entry into sewers or streams.

Methods for cleaning up Clear up spills immediately and dispose of waste safely. Spills should

be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a

spill.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Hygiene measures Handle in accordance with good industrial hygiene and safety

procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures Comply with applicable regulations.

Storage conditions Store in a dry, cool and well-ventilated place. Keep container closed

when not in use. Keep/Store away from direct sunlight, extremely high

or low temperatures and incompatible materials.

Incompatible products Strong acids. Strong bases. Strong oxidizers.

7.3. Specific end use(s)

As an embedding or potting compound for environmental protection of electronic assemblies in electronic and space applications. For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available.

8.2. Exposure controls

Appropriate engineering controls Ensure adequate ventilation, especially in confined areas.

Emergency eye wash fountains and safety showers should be

available in the immediate vicinity of any potential exposure. Ensure

all national/local regulations are observed.

Personal protective equipment Protective goggles. Gloves. Protective clothing.







Materials for protective clothing

Hand protection Eye protection

Skin and body protection Respiratory protection Chemically resistant materials and fabrics.

Wear chemically resistant protective gloves.

Chemical goggles or safety glasses. Wear suitable protective clothing.

Use an approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure

Limits.

Environmental exposure controls

Consumer exposure controls

Other information

Do not allow the product to be released into the environment.

Do not eat, drink or smoke during use. When using, do not eat, drink or smoke.

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SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Clear
Odour : Odourless

Odour threshold : No data available На : No data available : No data available Relative evaporation rate (butylacetate=1) Melting point : No data available Freezing point : No data available Boiling point : No data available Flash point : > 275 °C (527 °F) Auto-ignition temperature : No data available Decomposition temperature : No data available Flammability (solid, gas) : No data available Vapour pressure : No data available

Relative Density : 1,1 (Water=1)

Solubility : No data available
Partition coefficient: n-octanol/water : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidising properties : No data available
Explosive limits : No data available

9.2. Other information

Relative vapour density at 20 °C

VOC content < 1 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizers.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Silicon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity

Skin corrosion/irritation
Serious eye damage/irritation
Respiratory or skin sensitisation

Not classified
Not classified
Not classified
Not classified

: No data available

Safety Data Sheet

According to regulation (EU) No. 2015/830 and regulation (EC) No. 1272/2008

Germ cell mutagenicity

Carcinogenicity

Reproductive toxicity

Not classified

Not classified

Specific target organ toxicity (single exposure) : Not classified Specific target organ toxicity (repeated : Not classified

exposure)

Aspiration hazard Not classified

SECTION 12: Ecological information

12.1. Toxicity

No additional information available

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Other information Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations Dispose of waste material in accordance with all local, regional,

national, and international regulations.

Ecology - waste materials Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Not applicable

14.3. Transport hazard class(es)

Not applicable

14.4. Packing group

Not applicable

14.5. Environmental hazards

Other information No supplementary information available.

14.6. Special precautions for user

14.6.1. Overland transport

No additional information available

14.6.2. Transport by sea

No additional information available

14.6.3. Air transport

No additional information available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no substance on the REACH candidate list Contains no REACH Annex XIV substances

VOC content < 1 %

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes:

Section	Section Header	Change	Date Changed
1.3	Details of the supplier of the safety data sheet	Modified	07/08/2015
2	Hazards identification	Removed DSD/DPD information.	07/08/2015
3	Composition/information on ingredients	Removed not classified components and components below cutoffs. Removed DSD/DPD information.	07/08/2015
4, 5, 6, 7, 8, 10, 11	Minor wording changes to whole sections.	Modified	07/08/2015

Revision date 07/08/2015

Data sources According to regulation (EU) No. 2015/830 and regulation (EC) No.

1272/2008

Nusil EU GHS SDS

We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.

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Safety Data Sheet

According to regulation (EU) No. 2015/830 and regulation (EC) No. 1272/2008
Revision date:

Date of issue:
30/07/2015
18/07/2014

Version: 2.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Mixture

Product Name EPM-2482 Part B

Synonyms Controlled Volatility Silicone Gel

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture As an embedding or potting compound for environmental

protection of electronic assemblies in electronic and space

applications. For professional use only.

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

NuSil Technology LLC 1050 Cindy Lane

Carpinteria, California 93013

USA

(805) 684-8780 ehs@nusil.com www.nusil.com

1.4. Emergency telephone number

Emergency: 800-424-9300 CHEMTREC (in US); +1 703-527-3887 CHEMTREC (International and

number Maritime)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin Irrit. 2 H315 Eye Irrit. 2 H319 STOT SE 3 H335

Full text of H-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)

GHS07

Signal word (CLP) Warning

Hazard statements (CLP) H315 - Causes skin irritation

H319 - Causes serious eye irritation H335 - May cause respiratory irritation

Precautionary statements (CLP) P261 - Avoid breathing vapors, mist, spray

P264 - Wash hands, forearms, and other exposed areas thoroughly

after handling

P271 - Use only outdoors or in a well-ventilated area

P280 - Wear protective gloves, protective clothing, eye protection,

face protection, respiratory protection

P302+P352 - IF ON SKIN: Wash with plenty of water

P304+P340 - IF INHALED: Remove person to fresh air and keep

comfortable for breathing

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several

minutes. Remove contact lenses, if present and easy to do.

Continue rinsina

P312 - Call a POISON CENTER or doctor if you feel unwell

P321 - Specific treatment (see section 4 on this SDS)

P332+P313 - If skin irritation occurs: Get medical advice/attention P337+P313 - If eye irritation persists: Get medical advice/attention P362+P364 - Take off contaminated clothing and wash it before

reuse

P403+P233 - Store in a well-ventilated place. Keep container tightly

closed

P405 - Store locked up

P501 - Dispose of contents/container in accordance with

local/national regulations

2.3. Other Hazards

Other hazards not contributing to the classification

Exposure may aggravate those with pre-existing eye, skin, or

respiratory conditions.

SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Siloxanes and Silicones, dimethyl, methyl hydrogen	(CAS No) 68037-59-2	15 - 20	Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335

Full text of H-phrases: see section 16

SECTION 4: First aid measures

4.1. Description of First Aid Measures

First-aid measures general Never give anything by mouth to an unconscious person. If you feel

unwell, seek medical advice (show the label if possible).

First-aid measures after inhalation Remove to fresh air and keep at rest in a position comfortable for

> breathing. Obtain medical attention if breathing difficulty persists. Rinse immediately with plenty of water. Obtain medical attention if

First-aid measures after skin contact

First-aid measures after eye

contact

irritation develops or persists. Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical

attention. First-aid measures after ingestion

Do NOT induce vomiting. Rinse mouth. Immediately call a POISON

CENTER or doctor/physician.

Safety Data Sheet

According to regulation (EU) No. 2015/830 and regulation (EC) No. 1272/2008

4.2. Most Important Symptoms and Effects, Both Acute and Delayed

Symptoms/injuries Causes serious eye irritation. Causes skin irritation. May cause

respiratory irritation.

Symptoms/injuries after inhalation

May cause respiratory irritation.

Symptoms/injuries after skin

May cause skin irritation.

contact

Symptoms/injuries after eye Causes serious eye irritation.

contact

Symptoms/injuries after ingestion Ingestion is likely to be harmful or have adverse effects.

Chronic symptoms None expected under normal conditions of use.

4.3. Indication of Any Immediate Medical Attention and Special Treatment Needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Firefighting measures

5.1. Extinguishing Media

Suitable extinguishing media

Use extinguishing media appropriate for surrounding fire.

Unsuitable extinguishing media Do not use a heavy water stream. Use of heavy stream of water may

spread fire. Application of water stream to hot product may cause

frothing and increase fire intensity.

5.2. Special Hazards Arising From the Substance or Mixture

Fire hazard Not considered flammable but may burn at high temperatures.

Explosion hazard Product is not explosive.

Reactivity Hazardous reactions will not occur under normal conditions.

5.3. Advice for firefighters

Precautionary measures fire Exercise caution when fighting any chemical fire.

Use water spray or fog for cooling exposed containers.

Protection during firefighting Do not enter fire area without proper protective equipment, including

respiratory protection.

Other information Refer to Section 9 for flammability properties.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures Avoid all contact with skin, eyes, or clothing. Avoid breathing (vapor,

mist, spray).

6.1.1. For non-emergency personnel

Emergency procedures Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment Equip cleanup crew with proper protection.

Emergency procedures Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment Contain any spills with dikes or absorbents to prevent migration and

entry into sewers or streams.

Methods for cleaning up Clear up spills immediately and dispose of waste safely. Spills should

be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a

spill.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

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Safety Data Sheet

According to regulation (EU) No. 2015/830 and regulation (EC) No. 1272/2008

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Hygiene measures Handle in accordance with good industrial hygiene and safety

procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures Comply with applicable regulations.

Storage conditions Store in a dry, cool and well-ventilated place. Keep container closed

when not in use. Keep/Store away from direct sunlight, extremely high

or low temperatures and incompatible materials.

Incompatible products Strong acids. Strong bases. Strong oxidizers.

7.3. Specific end use(s)

As an embedding or potting compound for environmental protection of electronic assemblies in

electronic and space applications. For professional use only.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available.

8.2. Exposure controls

Appropriate engineering controls Ensure adequate ventilation, especially in confined areas.

Emergency eye wash fountains and safety showers should be

available in the immediate vicinity of any potential exposure. Ensure

all national/local regulations are observed.

Personal protective equipment Protective goggles. Gloves. Protective clothing.







Materials for protective clothing Chemically resistant materials and fabrics.

Hand protection Wear chemically resistant protective gloves.

Eye protection Chemical goggles or safety glasses. Skin and body protection Wear suitable protective clothing.

Respiratory protection Use an approved respirator or self-contained breathing apparatus

whenever exposure may exceed established Occupational Exposure

Limits.

Environmental exposure controls

Do not allow the product to be released into the environment.

Consumer exposure controls

Do not eat, drink or smoke during use.

Other information When using, do not eat, drink or smoke.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Appearance : Clear
Odour : Odourless

Odour threshold : No data available pH : No data available Relative evaporation rate (butylacetate=1) : No data available

Melting point : No data available
Freezing point : No data available
Boiling point : No data available
Flash point : > 275°C (527°F)

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Safety Data Sheet

According to regulation (EU) No. 2015/830 and regulation (EC) No. 1272/2008

Auto-ignition temperature : No data available Decomposition temperature : No data available Flammability (solid, gas) : No data available Vapour pressure : No data available Relative vapour density at 20 °C : No data available Relative Density : 1,1 (Water=1) Solubility : No data available Partition coefficient: n-octanol/water : No data available Viscosity, kinematic : No data available Viscosity, dynamic : No data available Explosive properties : No data available Oxidising properties : No data available **Explosive limits** : No data available

9.2. Other information

VOC content < 1 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Hazardous reactions will not occur under normal conditions.

10.2. Chemical stability

Stable under recommended handling and storage conditions (see section 7).

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials.

10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizers.

10.6. Hazardous decomposition products

Carbon oxides (CO, CO₂). Silicon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity Not classified

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/irritation Causes serious eye irritation.

Respiratory or skin sensitisation May cause respiratory irritation.

Germ cell mutagenicity

Carcinogenicity

Reproductive toxicity

Not classified

Not classified

Not classified

Specific target organ toxicity (single exposure) : Not classified Specific target organ toxicity (repeated : Not classified

exposure)

Aspiration hazard Not classified

SECTION 12: Ecological information

12.1. Toxicity

No additional information available.

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Safety Data Sheet

According to regulation (EU) No. 2015/830 and regulation (EC) No. 1272/2008

12.2. Persistence and degradability

12.21 1 0.00.0100 0.100 0.100 0.001		
EPM-2482 Part B		
Persistence and degradability	Not established.	

12.3. Bioaccumulative potential

EPM-2482 Part B	
Bioaccumulative potential	Not established.

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Other information Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste disposal recommendations Dispose of waste material in accordance with all local, regional,

national, and international regulations.

Ecology - waste materials Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / RID / IMDG / IATA / ADN

14.1. UN number

Not regulated for transport

14.2. UN proper shipping name

Not applicable

14.3. Transport hazard class(es)

Not applicable

14.4. Packing group

Not applicable

14.5. Environmental hazards

Other information No supplementary information available.

14.6. Special precautions for user

14.6.1. Overland transport

No additional information available

14.6.2. Transport by sea

No additional information available

14.6.3. Air transport

No additional information available

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

VOC content < 1 %

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Safety Data Sheet

According to regulation (EU) No. 2015/830 and regulation (EC) No. 1272/2008

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes:

Section	Section Header	Change	Date Changed
1.3	Details of the supplier of the safety data sheet	Modified	30/07/2015
2	Hazards identification	Removed DSD/DPD information.	30/07/2015
3	Composition/information on ingredients	New components replaced previous components. Removed DSD/DPD information.	30/07/2015
15.1.1	EU-Regulations	Modified	30/07/2015

Revision date 30/07/2015

Data sources According to regulation (EU) No. 2015/830 and regulation (EC) No.

1272/2008

Full text of H- and EUH-statements:

Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Respiratory tract irritation
H315	Causes skin irritation
H319	Causes serious eye irritation
H335	May cause respiratory irritation

Nusil EU GHS SDS

We believe that the information contained herein is current as of the date of this Safety Data Sheet, and is offered in good faith. Since the use of this information and of these opinions and the conditions of the use of the product are not within the control of NuSil Technology, it is the user's obligation to determine the conditions of safe use of the product.

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